

USING SCHEDULE DIAGNOSTICS TO PROVE CONSTRUCTION LOSS OF PRODUCTIVITY

Dr. William Ibbs

The Ibbs Consulting Group, Inc.

and

University of California at Berkeley

510-593-3169

Bill@IbbsConsulting.com



The Ibbs Consulting Group

THE FOLLOWING MATERIAL IS A COPYRIGHTED PRODUCT OF

DR. WILLIAM IBBS, PRESIDENT OF THE IBBS CONSULTING GROUP, INC.

USE AND REPRODUCTION OF THIS MATERIAL ARE GOVERNED BY US AND
INTERNATIONAL COPYRIGHT LAW. THIS MATERIAL MAY NOT BE USED,
SOLD, REPRODUCED, DISTRIBUTED OR MODIFIED WITHOUT THE
WRITTEN PERMISSION OF THE IBBS CONSULTING GROUP, INC.

© 2020 DR. WILLIAM IBBS

ALL RIGHTS RESERVED



The Ibbs Consulting Group

CREDENTIALS

- ◆ Professor at the University of California at Berkeley since 1987. Teaches undergraduate and graduate courses in construction management.
- ◆ Research on Construction Management issues.
- ◆ Experience on some of the biggest, most complex projects in the world including Boston's Big Dig, refineries, chemical plants, hospitals, process plants, transit systems, and nuclear and conventionally-fueled powerplants.
- ◆ Provided depositions, arbitrations, and trial testimony on over 3 dozen projects in the last 4 years.



CREDENTIALS

- ◆ Published 180+ scholarly articles. Titles include:
 - ❖ "Evaluating the Cumulative Impact of Changes on Labor Productivity - an Evolving Discussion"
 - ❖ "Impact on Labor Productivity from Changes: Size and Timing Issues"
 - ❖ Various CII Studies on Labor Productivity
- ◆ Chair, ASCE Loss of Productivity Standards Definition Committee
- ◆ Chair, ASCE Project Controls Committee



LEGAL CONCEPTS

“Except in the middle of a battlefield, nowhere must men coordinate the movement of other men and all materials in the midst of such chaos and with such limited certainty of present facts and future occurrences as in a large construction project ... Even the most painstaking planning frequently turns out to be mere conjecture and accommodation to changes must necessarily be of the rough, quick and ad hoc sort, analogous to ever-changing commands on the battlefield.”

Blake Constr. Co. v. CJ Joakley Co., Inc., 431 A.2d 569 (D.C. 1981) p. 575, Appendix KR-7.



PRESENTATION AGENDA

- ◆ **Construction Productivity**
- ◆ Change's Impact on Productivity
- ◆ Introduce New ASCE Loss of Productivity Standard
- ◆ Illustrating Schedule's Impact on Productivity
- ◆ Q & A



WHAT IS PRODUCTIVITY?

$$\text{Productivity} = \frac{\text{Production Output}}{\text{Resource Input}}$$

$$= \frac{4\text{LF of 4" pipe}}{1 \text{ labor-hour}}$$

$$\text{Productivity Index} = \frac{\text{Actual Productivity}}{\text{Planned Productivity}}$$

$$= \frac{3\text{LF per 1hr}}{4\text{LF per 1hr}} = 0.75$$



WHY IS PRODUCTIVITY IMPORTANT?

Labor costs = $\frac{(\text{Quantity of Work}) \times (\text{Cost/Crew-Hour})}{\text{Productivity/Crew-hour}}$

= $\frac{1000 \text{ LF of 4" pipe} \times \$100/\text{Crew-Hour}}{25 \text{ LF/C-Hr}}$

= \$4,000



WHY IS PRODUCTIVITY IMPORTANT?

Labor	40%	Largest cost component Most volatile Most critical
Materials	40%	
General Conditions & Indirect Costs	10%	
Overhead	5%	
Profit	<u>5%</u>	
Total	100%	



HYPOTHETICAL PROJECT

Labor	40%	→	45%
Materials	40%		
General Conditions & Indirect Costs	10%		
Overhead	5%		
Profit	<u>5%</u>		
Total	100%		

**A 12.5% overrun
in the labor
component**



HYPOTHETICAL PROJECT

Labor	45%
Materials	40%
General Conditions & Indirect Costs	10%
Overhead	5%
Profit	<u>0%</u>
Total	100%

Wipes out all
profit!



PRESENTATION AGENDA

- ◆ Construction Productivity
- ◆ **Change's Impact on Productivity**
- ◆ Introduce New ASCE Loss of Productivity Standard
- ◆ Illustrating Schedule's Impact on Productivity
- ◆ Q & A



CHANGE AND PRODUCTIVITY

- ◆ Poor design
- ◆ Stacking of Trades
- ◆ Overtime
- ◆ Weather/seasonality
- ◆ Interrupted learning curve
- ◆ Dilution of supervision
- ◆ Logistics
- ◆ Crew size inefficiency
- ◆ Late deliveries
- ◆ Wrong means & methods
- ◆ Complicated designs
- ◆ Out of sequence work
- ◆ Constructive acceleration
- ◆ Changes & Their Timing
- ◆ Congestion
- ◆ Shift work
- ◆ Day/Night
- ◆ Site access
- ◆ Fatigue
- ◆ Morale
- ◆ QA/QC
- ◆ Concurrent operations
- ◆ Poor management
- ◆ Lack of training
- ◆ Mistakes
- ◆ Staff turnover



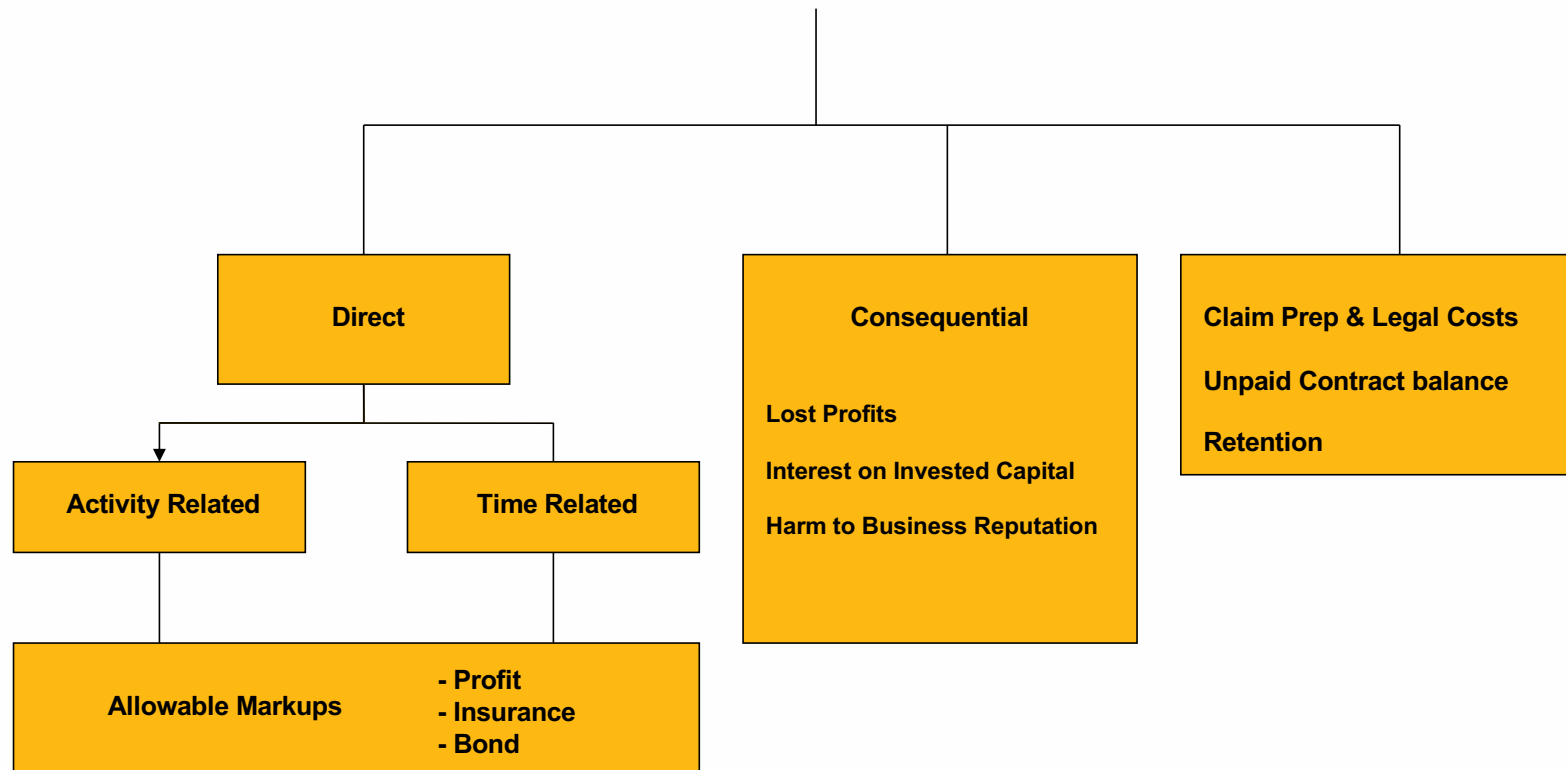
WHAT'S A CHANGE

Any variation from the contract

- ❖ Additive, Deductive
- ❖ Agreed to or unilateral
- ❖ Physical, Administrative, Personnel
- ❖ Timing
- ❖ Cardinal



DAMAGE COMPONENTS OF CHANGE



SYMBOLIC IMPACT OF A SINGLE CHANGE



MEASURING LOSS OF PRODUCTIVITY DAMAGES

“It is a rare case where loss of productivity can be proven by books and records; almost always it has to be proven by the opinions of expert witnesses. However the mere expression of an estimate as to the amount of productivity loss by an expert witness with nothing to support it will not establish the fundamental fact of resultant injury nor provide a sufficient basis for making a reasonably correct approximation of damages.”

Luria Brothers & Co. v. US, 369 F.2d 701 (Ct. Cl. 1966).



DELAY VS. DISRUPTION

◆ Delay

- ❖ Must be on schedule's critical path
- ❖ Time extension
- ❖ Relaxation of LDs
- ❖ Extended Overhead

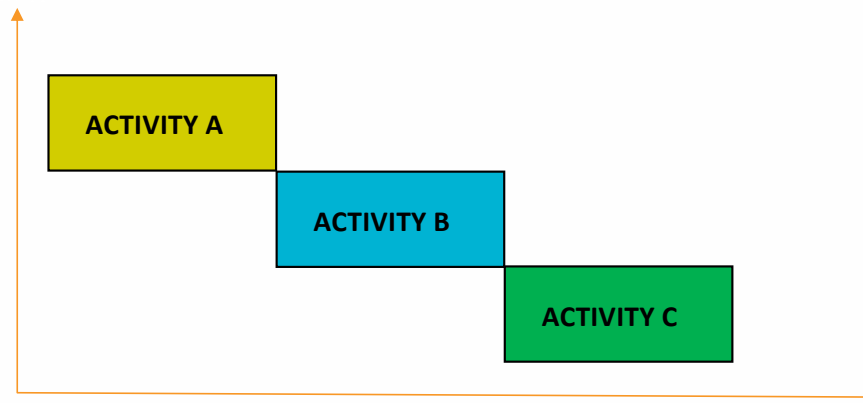
◆ Disruption

- ❖ Does not have to be on critical path
- ❖ Impacts labor productivity
- ❖ Numerous changes may affect
Change Order work and base
contract work

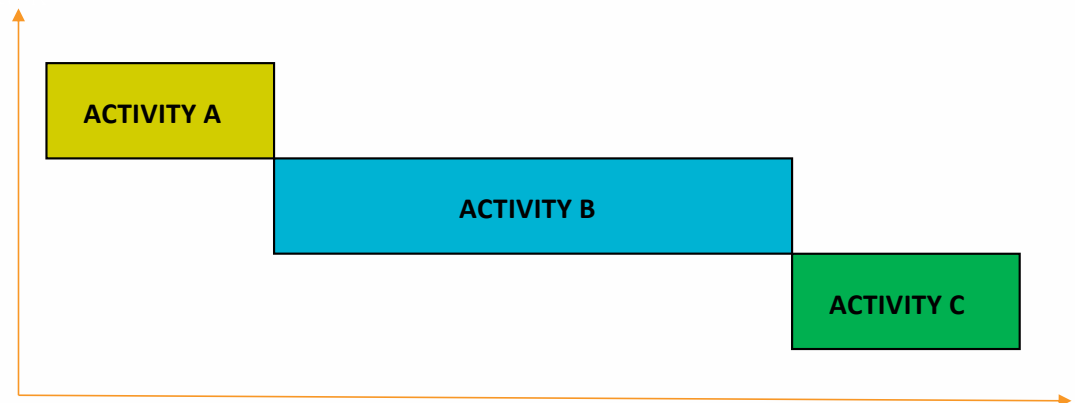


DELAY VS. DISRUPTION

Original Schedule:

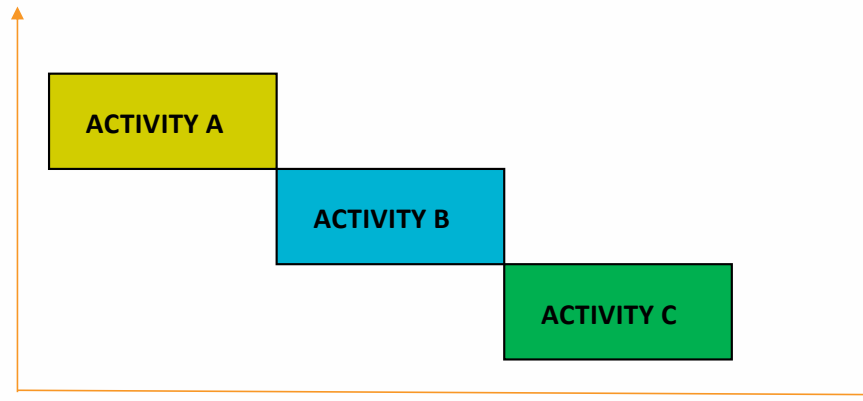


Delay:

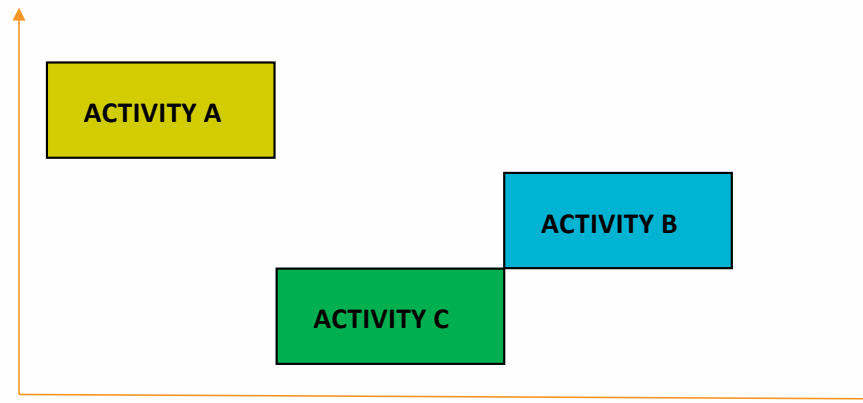


DELAY VS. DISRUPTION

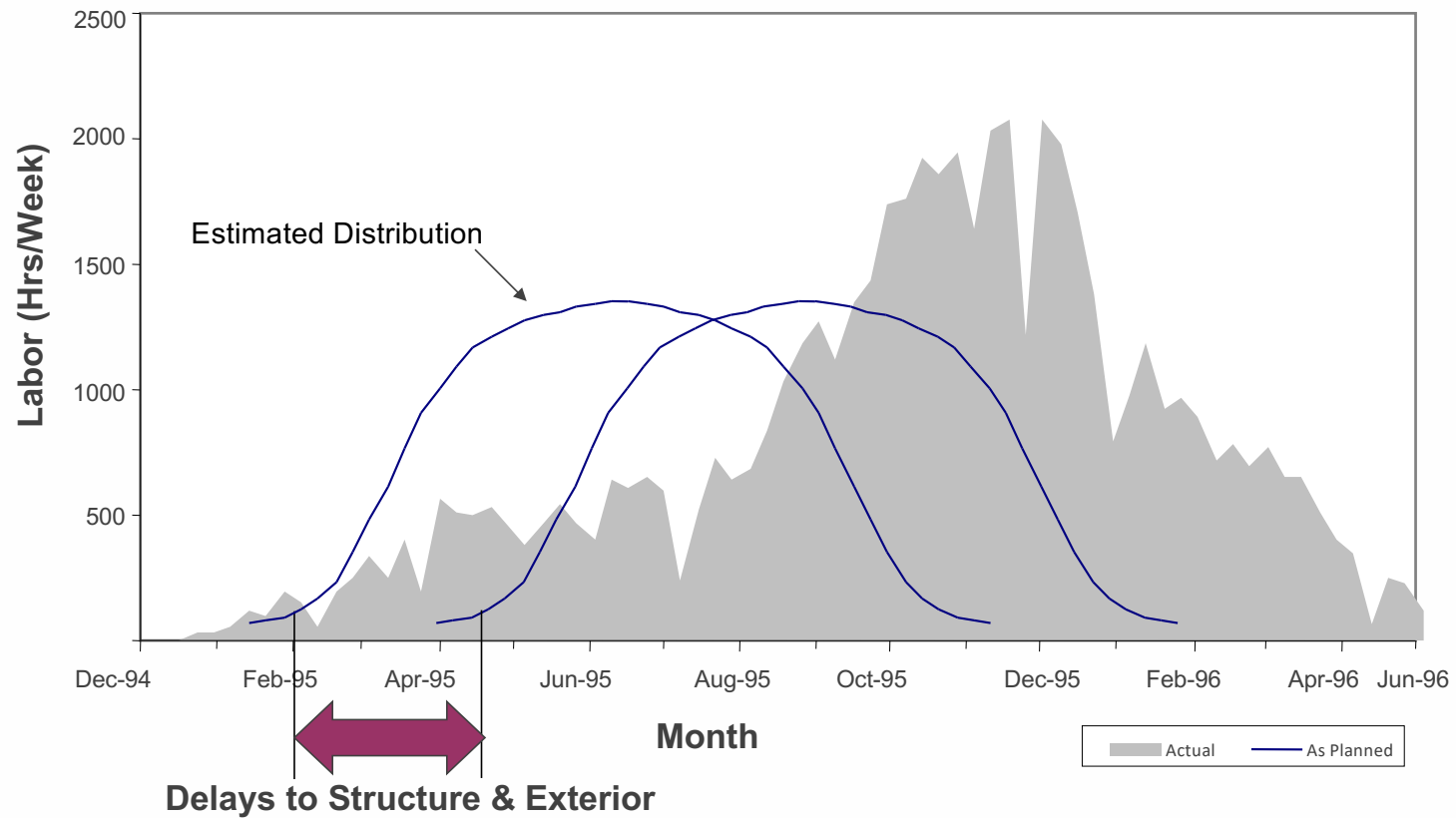
Original Schedule:



Disruption:



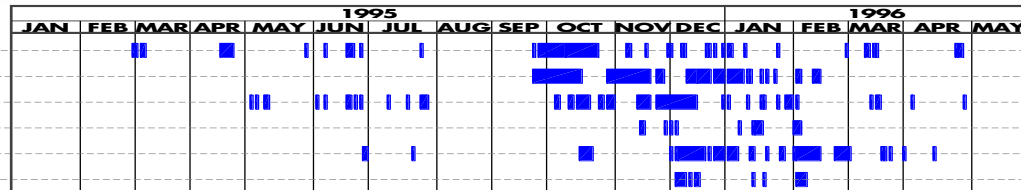
DELAY & DRYWALL SUBCONTRACTOR LABOR CURVE



DISRUPTION & DRYWALL SUBCONTRACTOR AS-BUILT SCHEDULE ACTIVITIES

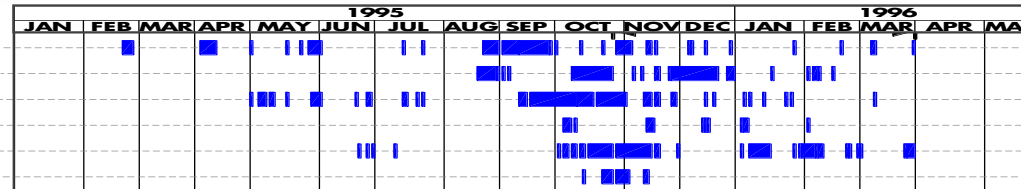
EIGHTH FLOOR

- (20) FRAME INTERIOR WALLS
- (21) FRAME INTERIOR CEILING
- (30) DRYWALL WALLS
- (31) DRYWALL CEILINGS
- (40) TAPING WALLS
- (41) TAPING CEILINGS



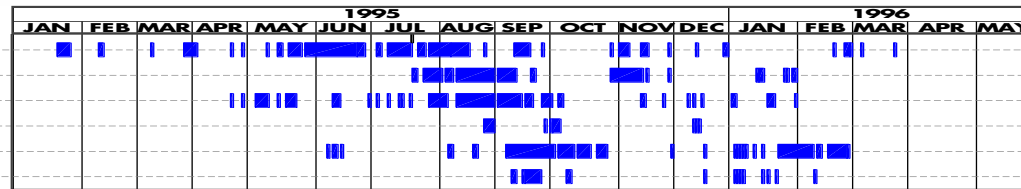
SIXTH FLOOR

- (20) FRAME INTERIOR WALLS
- (21) FRAME INTERIOR CEILING
- (30) DRYWALL WALLS
- (31) DRYWALL CEILINGS
- (40) TAPING WALLS
- (41) TAPING CEILINGS



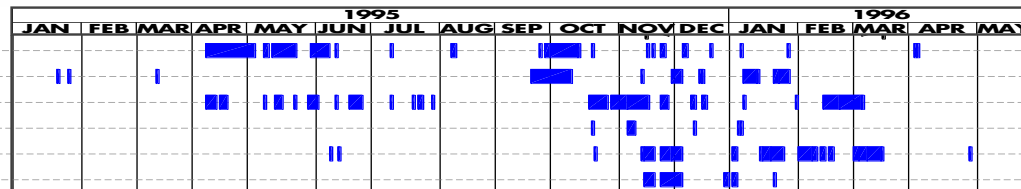
FOURTH FLOOR

- (20) FRAME INTERIOR WALLS
- (21) FRAME INTERIOR CEILING
- (30) DRYWALL WALLS
- (31) DRYWALL CEILINGS
- (40) TAPING WALLS
- (41) TAPING CEILINGS



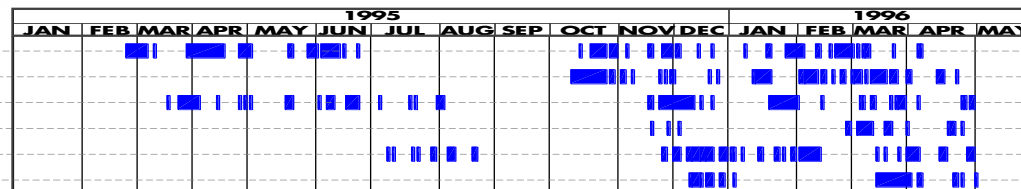
SECOND FLOOR

- (20) FRAME INTERIOR WALLS
- (21) FRAME INTERIOR CEILING
- (30) DRYWALL WALLS
- (31) DRYWALL CEILINGS
- (40) TAPING WALLS
- (41) TAPING CEILINGS



FIRST FLOOR

- (20) FRAME INTERIOR WALLS
- (21) FRAME INTERIOR CEILING
- (30) DRYWALL WALLS
- (31) DRYWALL CEILINGS
- (40) TAPING WALLS
- (41) TAPING CEILINGS



LEGAL CONCEPTS

“Impact costs are increased labor costs that stem from disruption to labor productivity resulting from a change in working conditions caused by a change. Productivity is inversely proportional to the man-hours necessary to produce a unit of product... If productivity declines, the number of man-hours of labor to produce a task will increase. If the number of man-hours increases, labor costs obviously increase...Quantification of loss of [productivity] or impact claims is a particularly vexing and complex problem.”

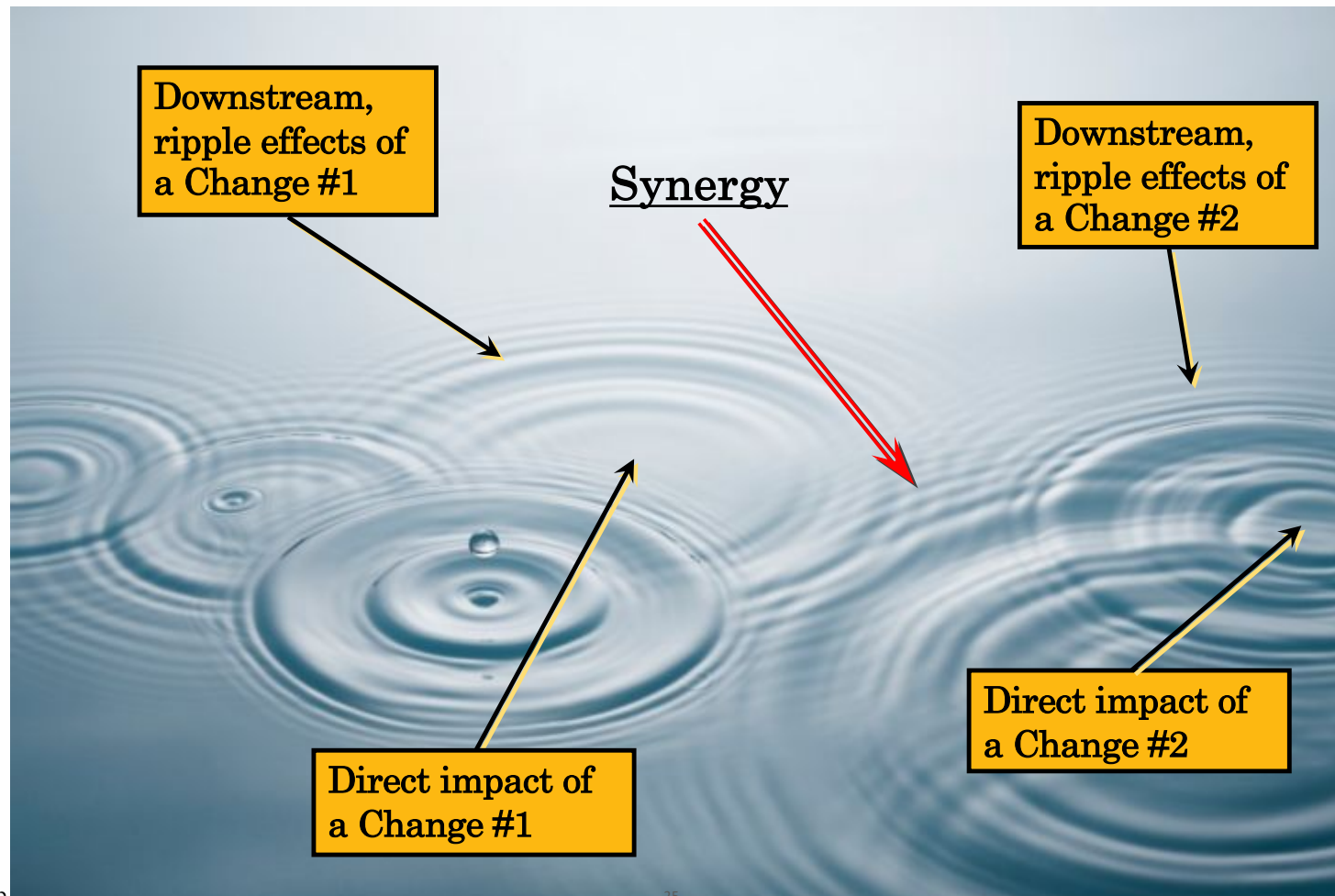
Appeal of Centex Bateson Construction Co., VABCA Nos. 4613, 5162-5165, December 3, 1998.



SYMBOLIC IMPACT OF A SINGLE CHANGE



SYNERGISTIC IMPACT OF MULTIPLE CHANGES



EFFECT OF MANY CHANGES

Cumulative impact ... is the synergistic effect ... of changes on the unchanged work and on other changes.

Appeal of Triple "A" South; ASBCA No. 46866, 94-3, BCA ¶ 27,194.

=> Affects both the base contract work and other change work and their productivities.



CALCULATING LOSS OF PRODUCTIVITY

Quantification Methodologies

- ❖ Measured mile
- ❖ Earned value
- ❖ Industry Studies
- ❖ Modified total cost
- ❖ Total cost

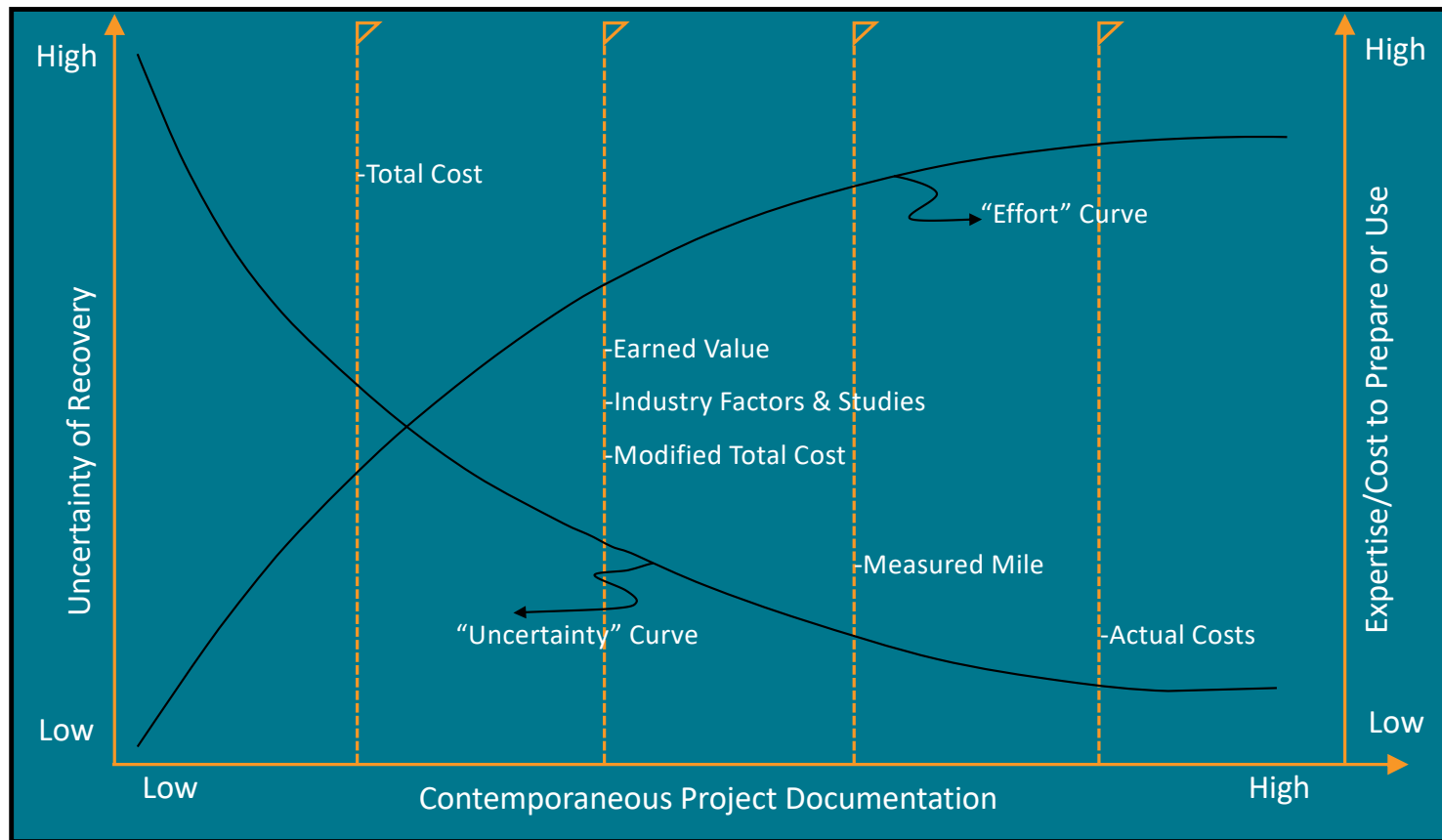


PRESENTATION AGENDA

- ◆ Construction Productivity
- ◆ Change's Impact on Productivity
- ◆ **Introduce New ASCE Loss of Productivity Standard**
- ◆ Illustrating Schedule's Impact on Productivity
- ◆ Q & A



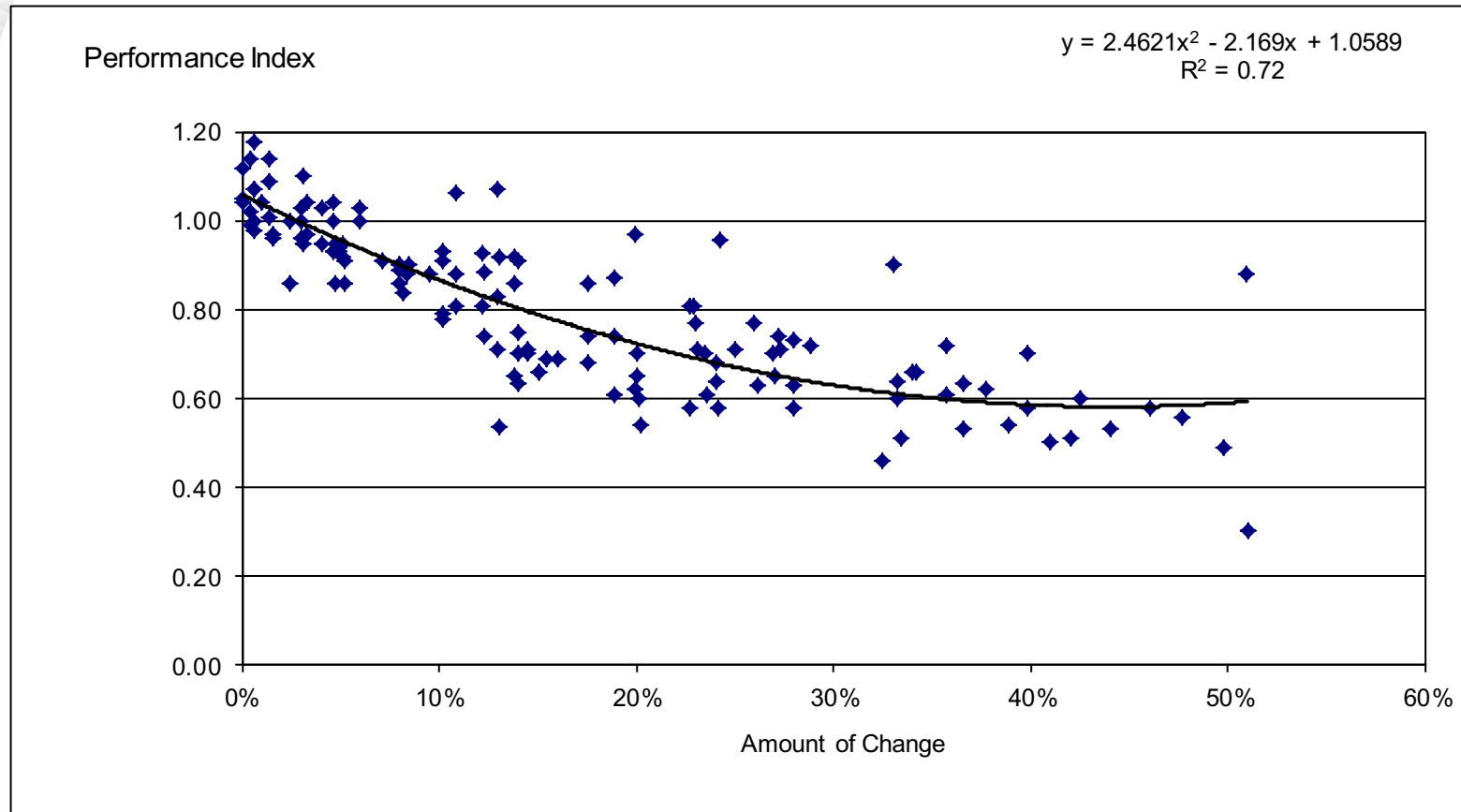
ASCE STANDARD FOR CONSTRUCTION PRODUCTIVITY



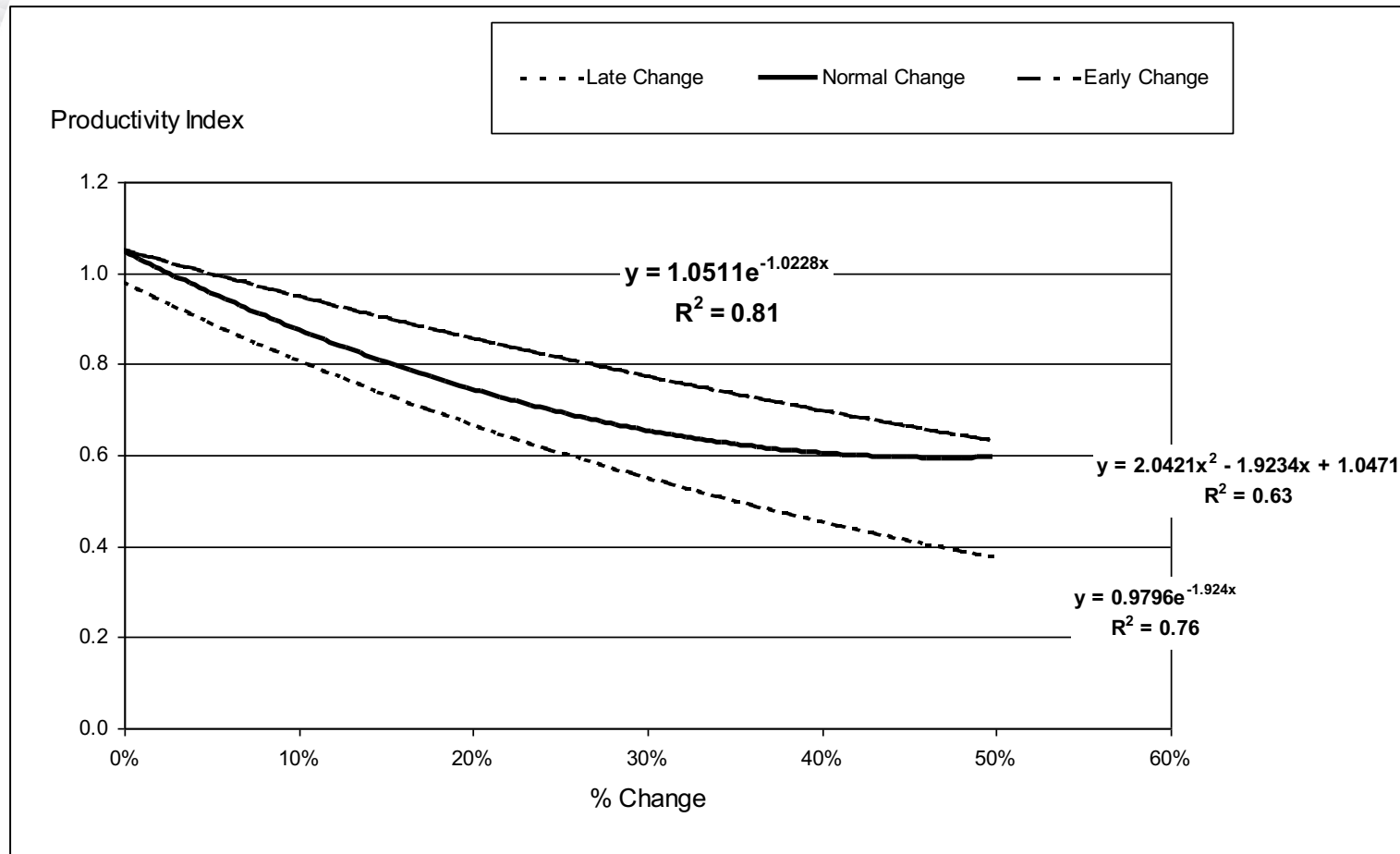
Ibbs, C.W., L.D. Nguyen and S. Lee, "Quantified Impacts of Project Change," Journal of Professional Issues in Engineering Education and Practice, January 2007, 133(1), 45-52.



IBBS LOSS OF PRODUCTIVITY CURVES



IBBS LOSS OF PRODUCTIVITY CURVES



PRESENTATION AGENDA

- ◆ Construction Productivity
- ◆ Change's Impact on Productivity
- ◆ Introduce New ASCE Loss of Productivity Standard
- ◆ **Illustrating Schedule's Impact on Productivity**
- ◆ Q & A



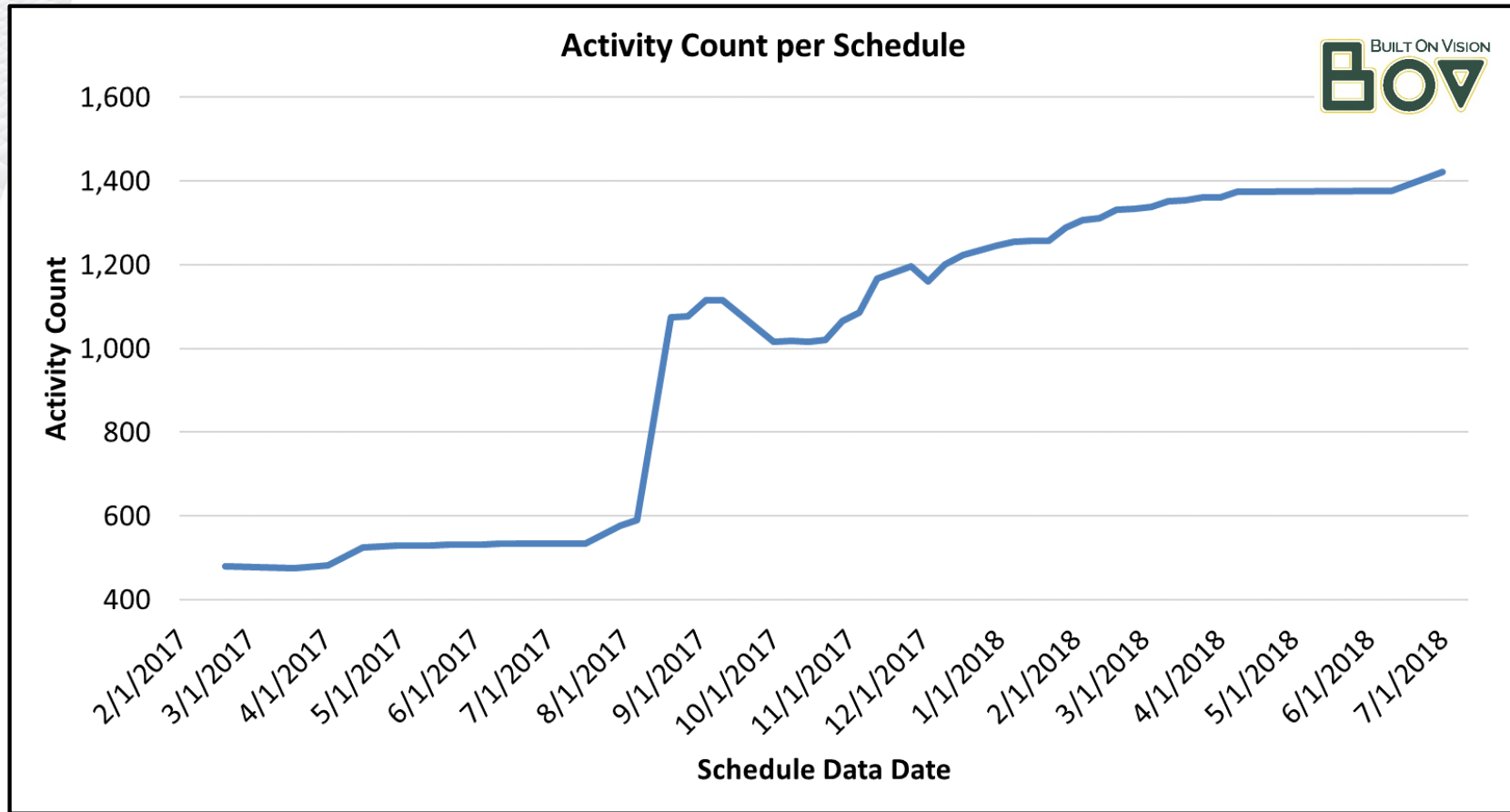
SCHEDULE RELIABILITY MUST BE VERIFIED

Understanding metrics and trends across multiple schedules is key

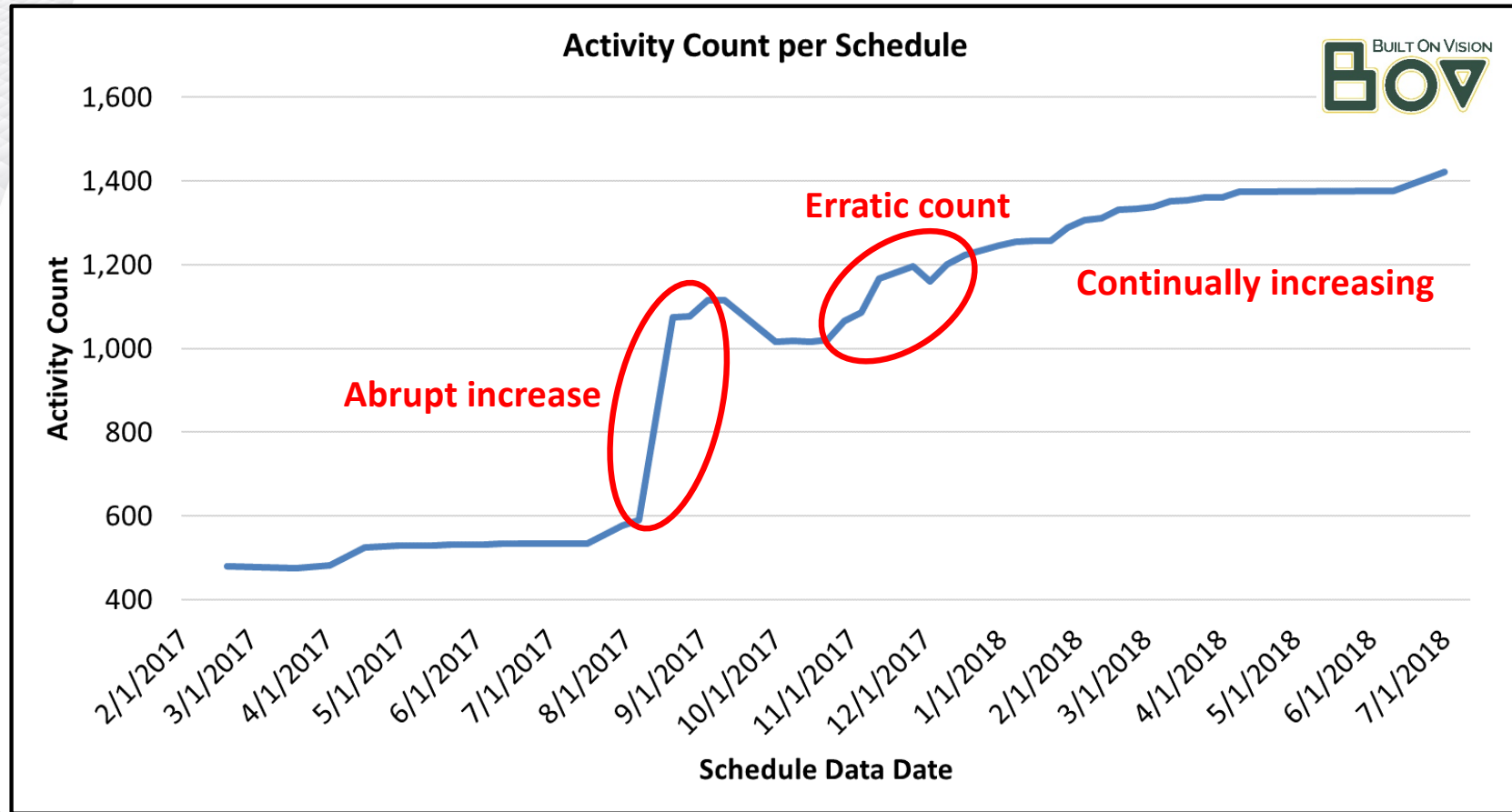
- ◆ Activity Count Trend
- ◆ Relationship Count Trend
- ◆ Duration Sum Trend
- ◆ Float Sum Trend
- ◆ Dangling Activities & Trend
- ◆ Activities with Open-End & Trend
- ◆ Out of Sequence Activities & Trend
- ◆ Activity Churn
- ◆ Progress Anomalies
- ◆ Anomalous External Relationships
- ◆ Logic Anomalies
- ◆ Labor Profile
- ◆ Cash Flow – Cost & Revenue



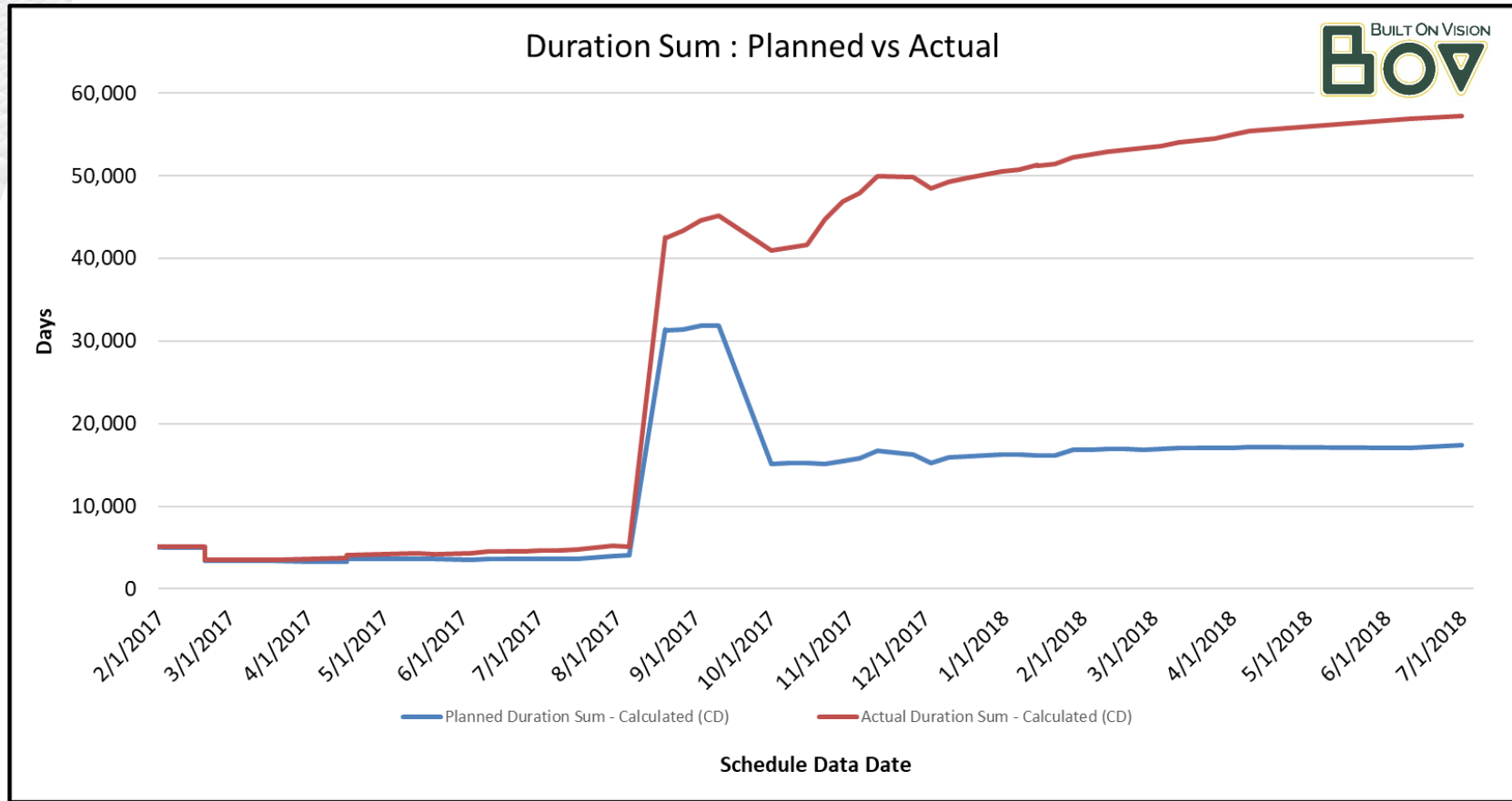
ACTIVITY COUNT



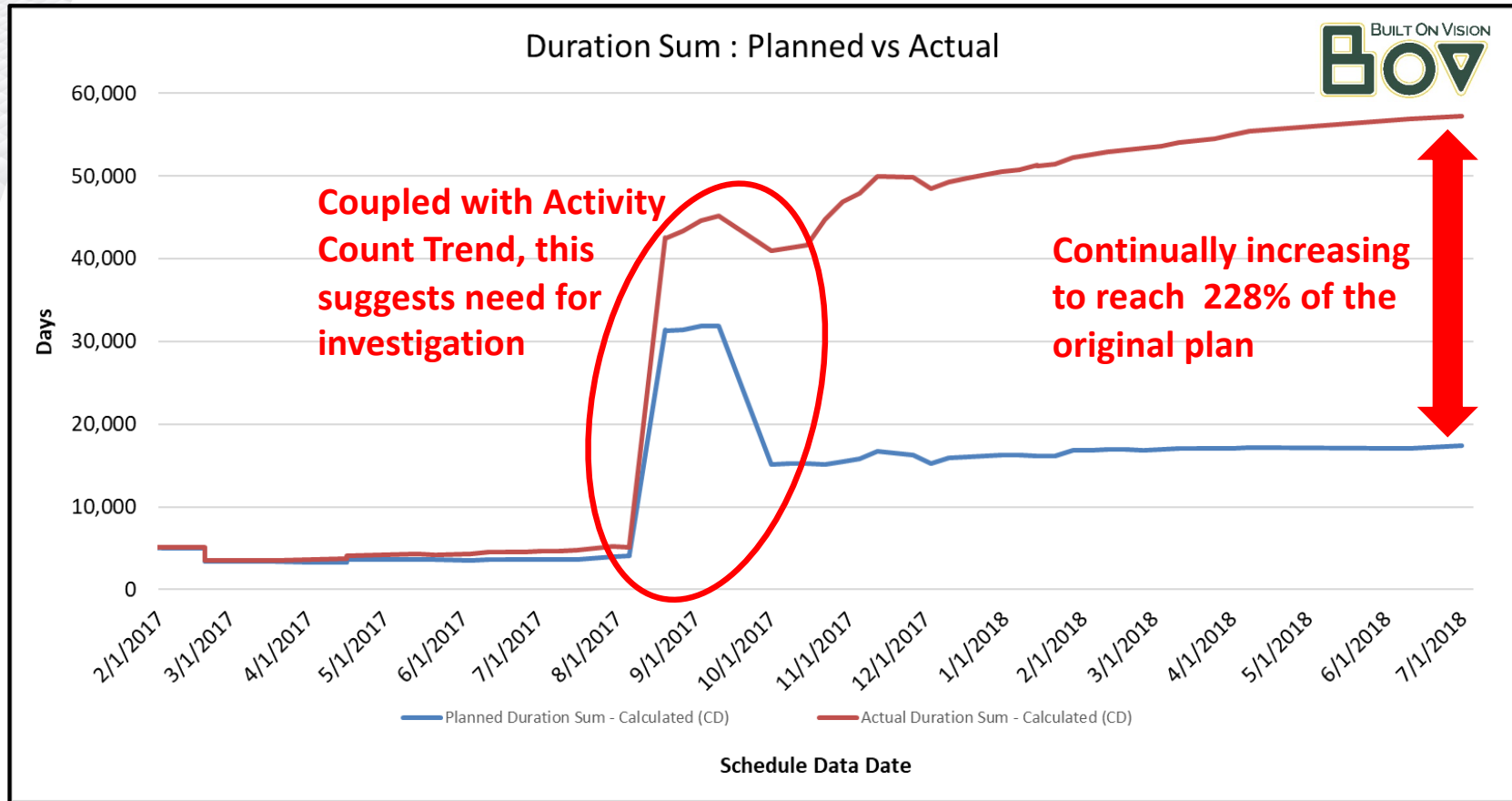
ACTIVITY COUNT



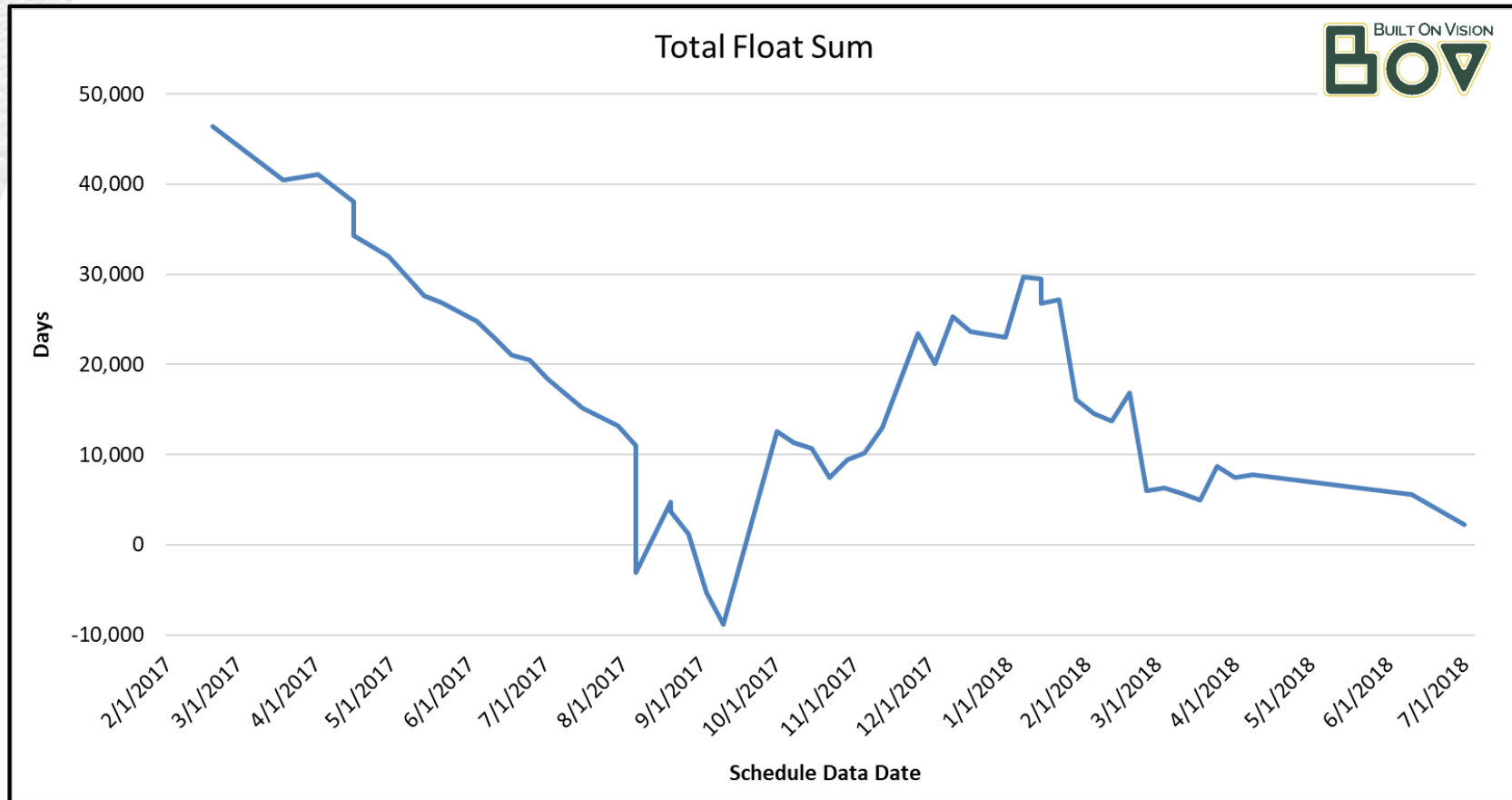
DURATION SUM



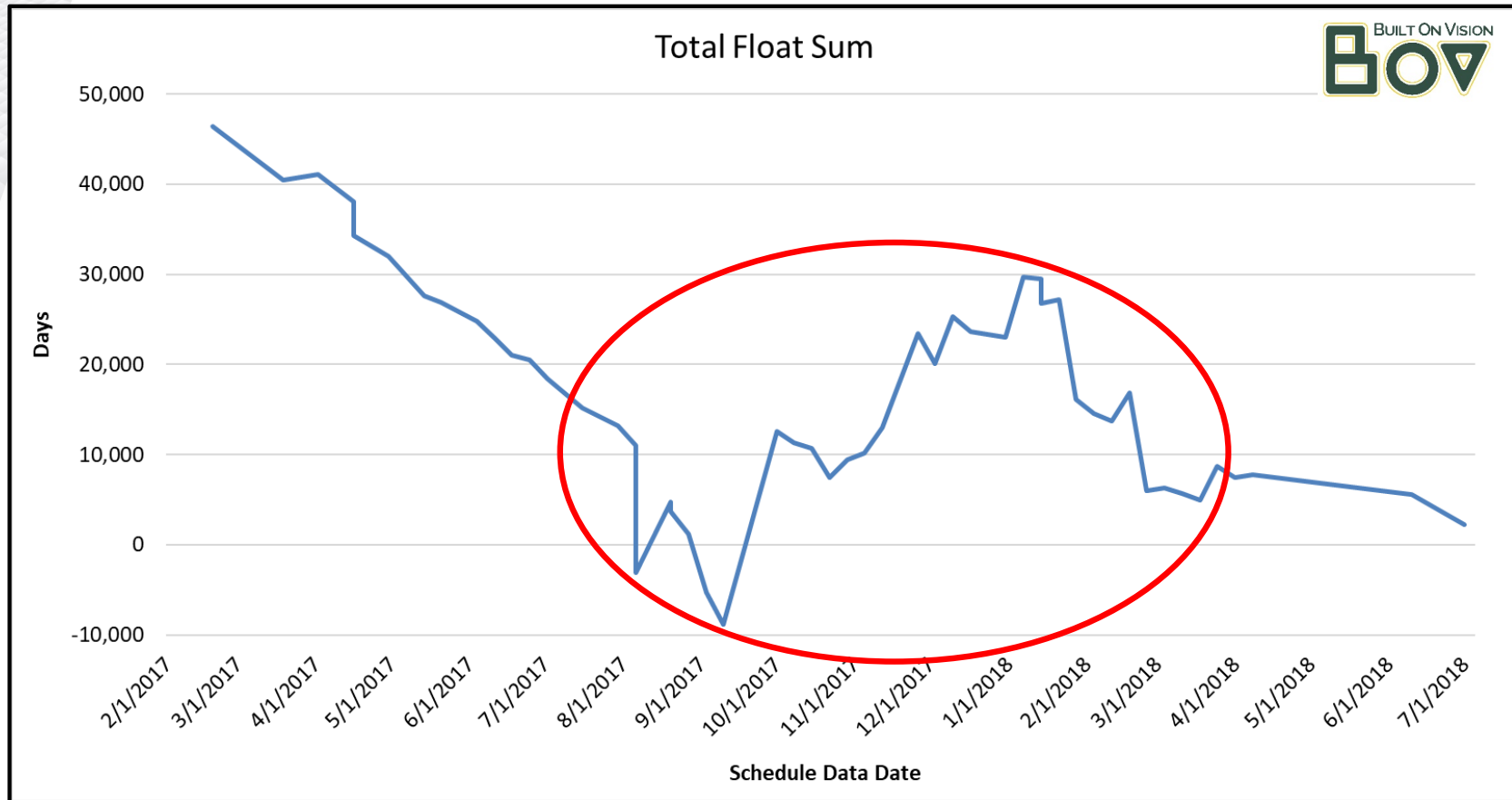
DURATION SUM



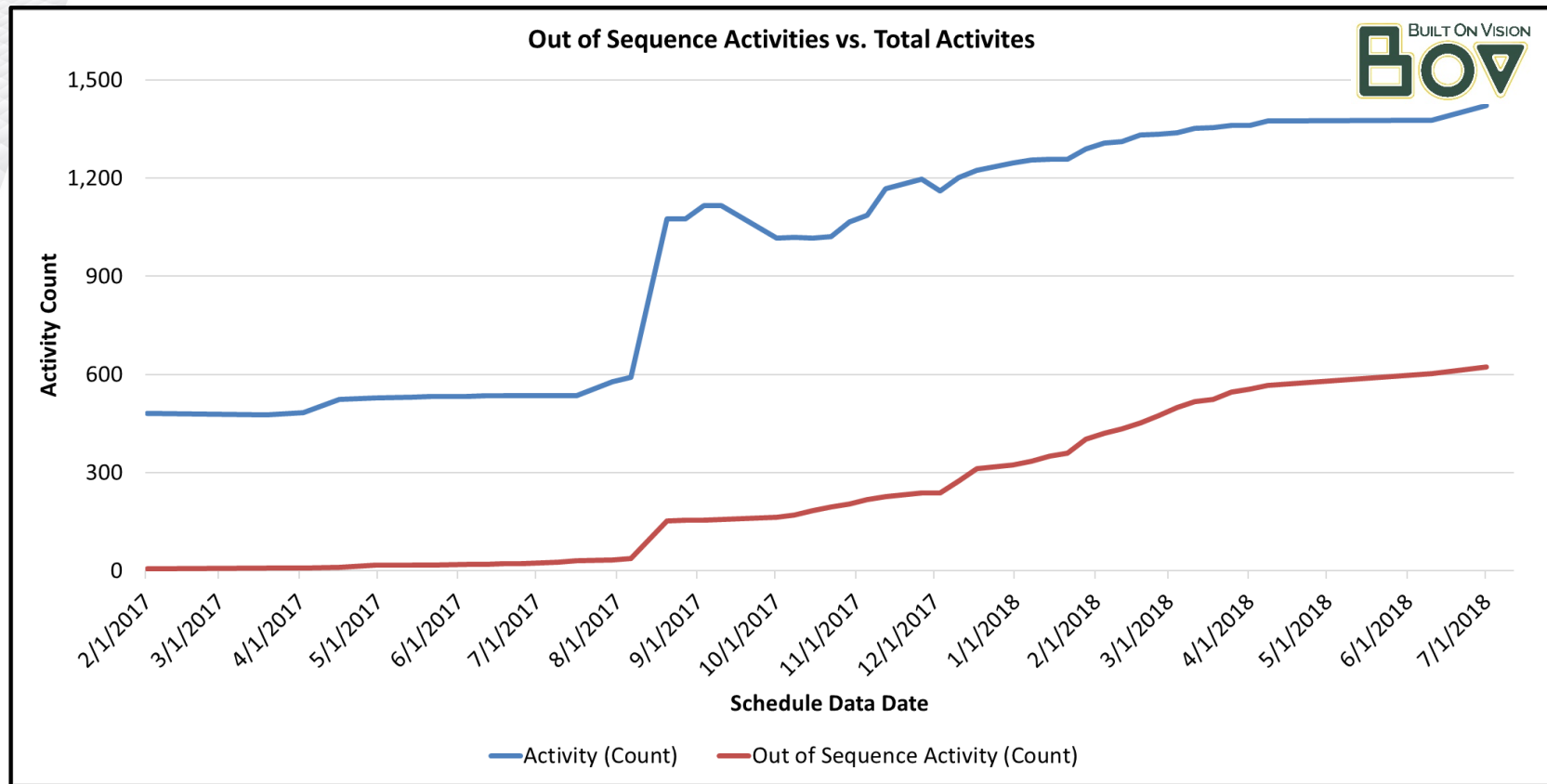
FLOAT SUM



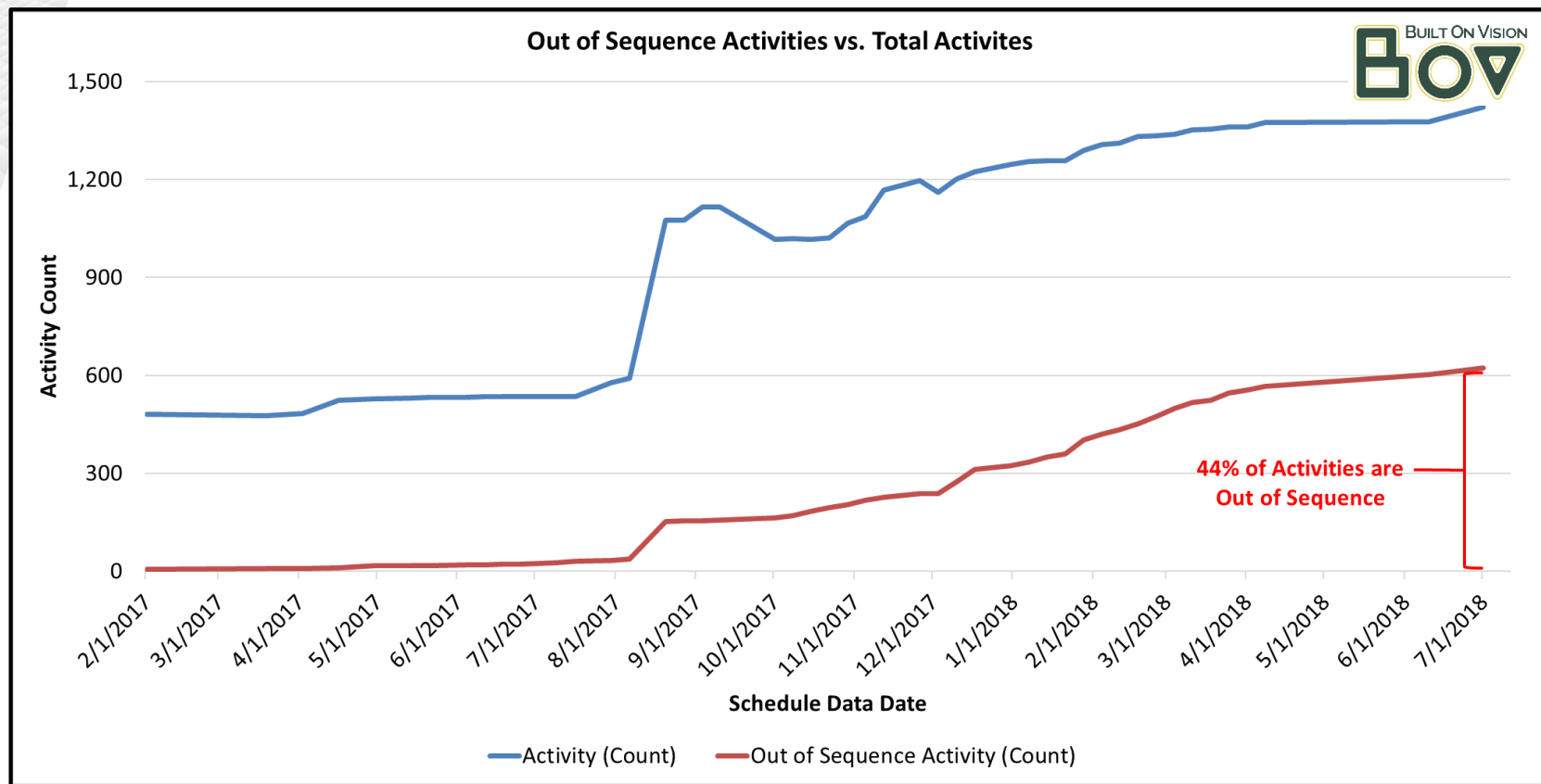
FLOAT SUM



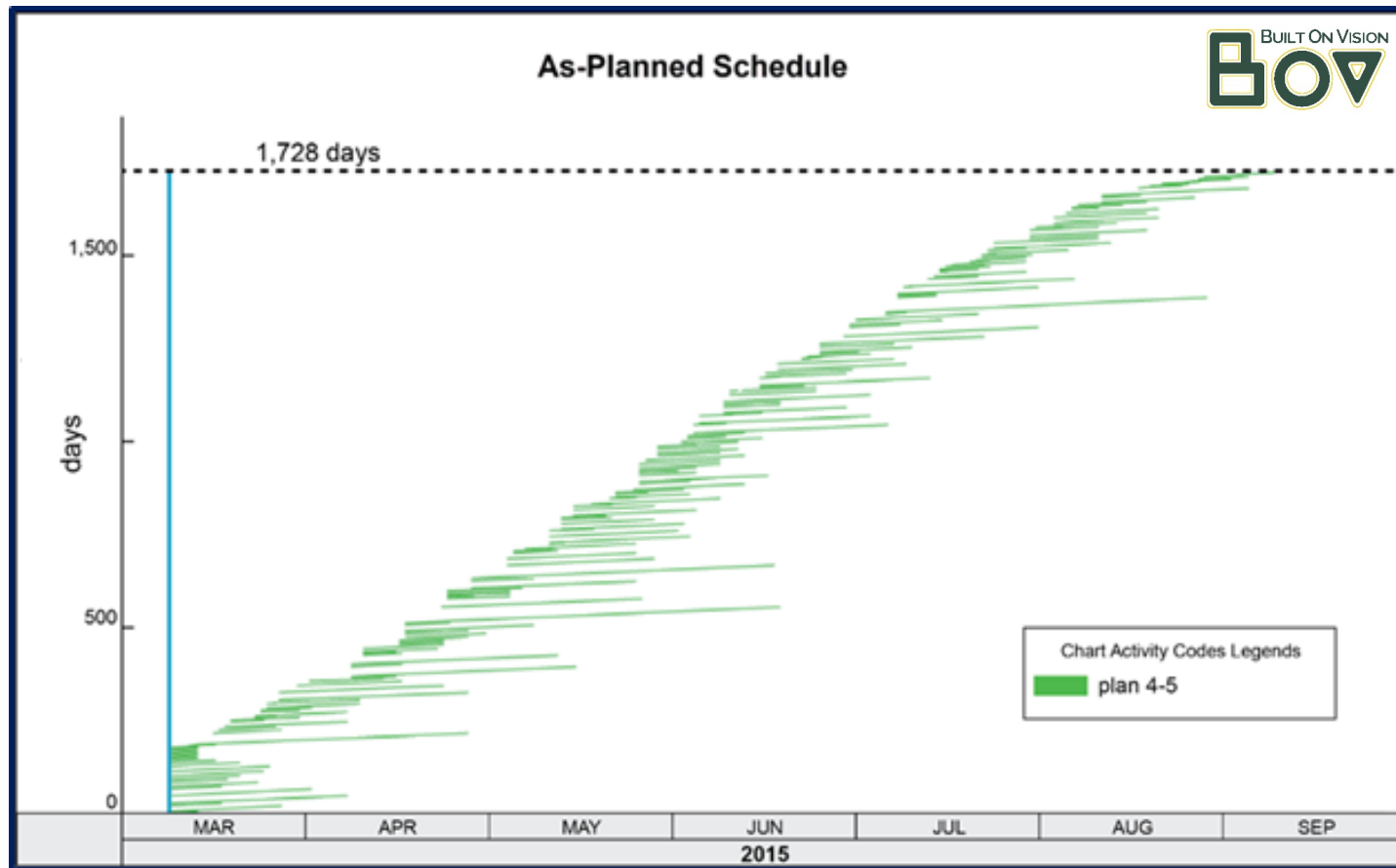
OUT OF SEQUENCE ACTIVITIES



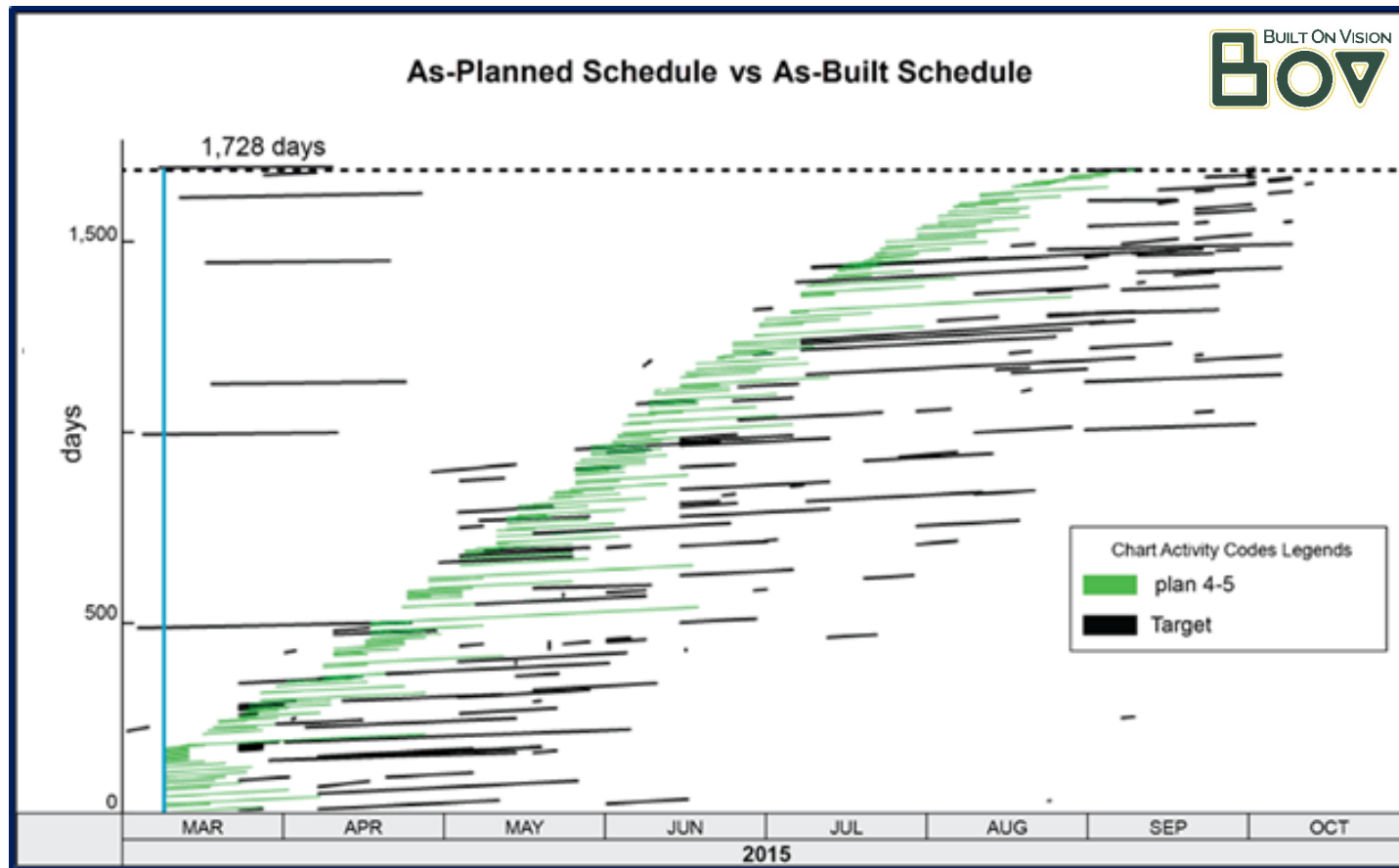
OUT OF SEQUENCE ACTIVITIES



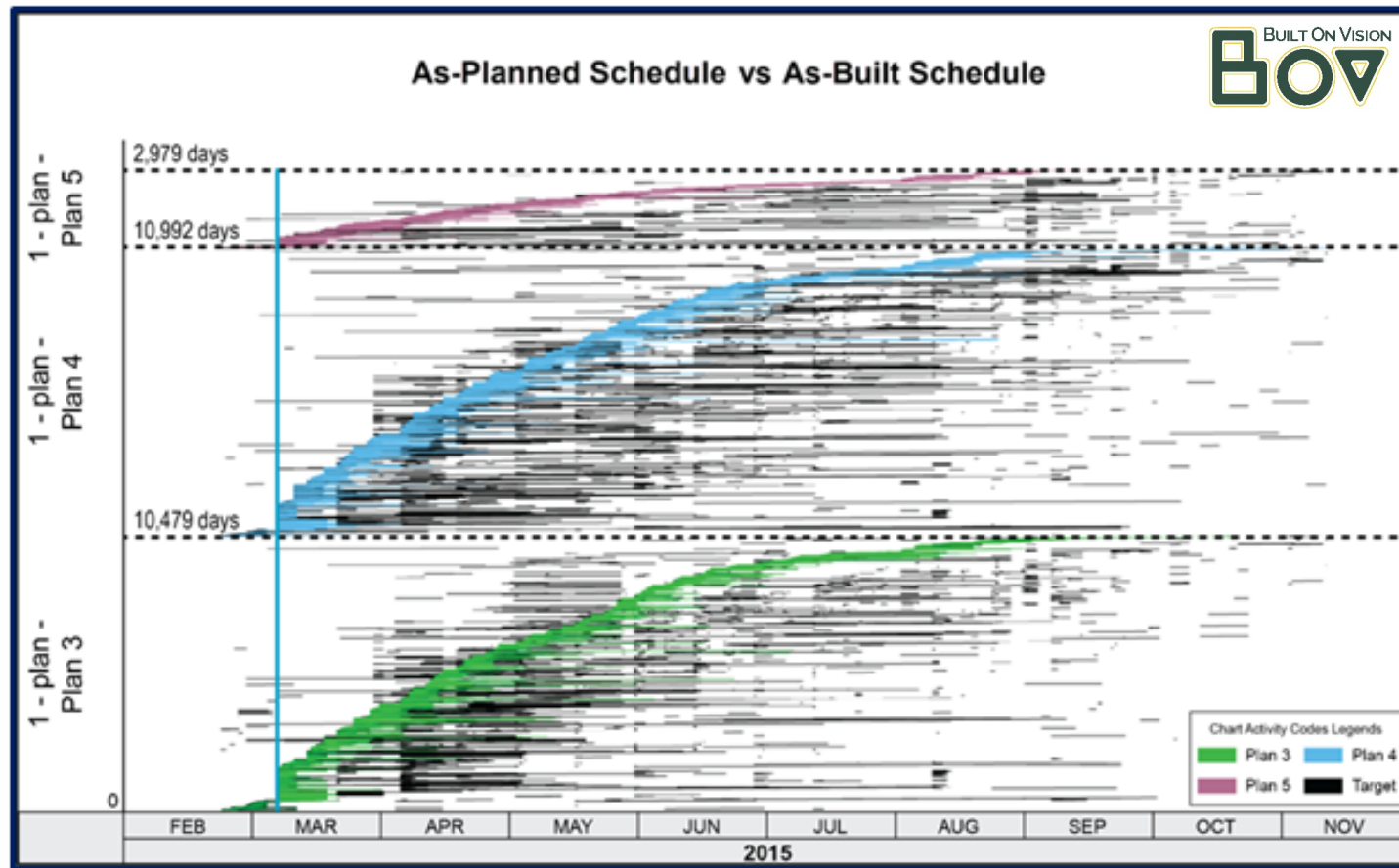
LINEAR GRAPHS



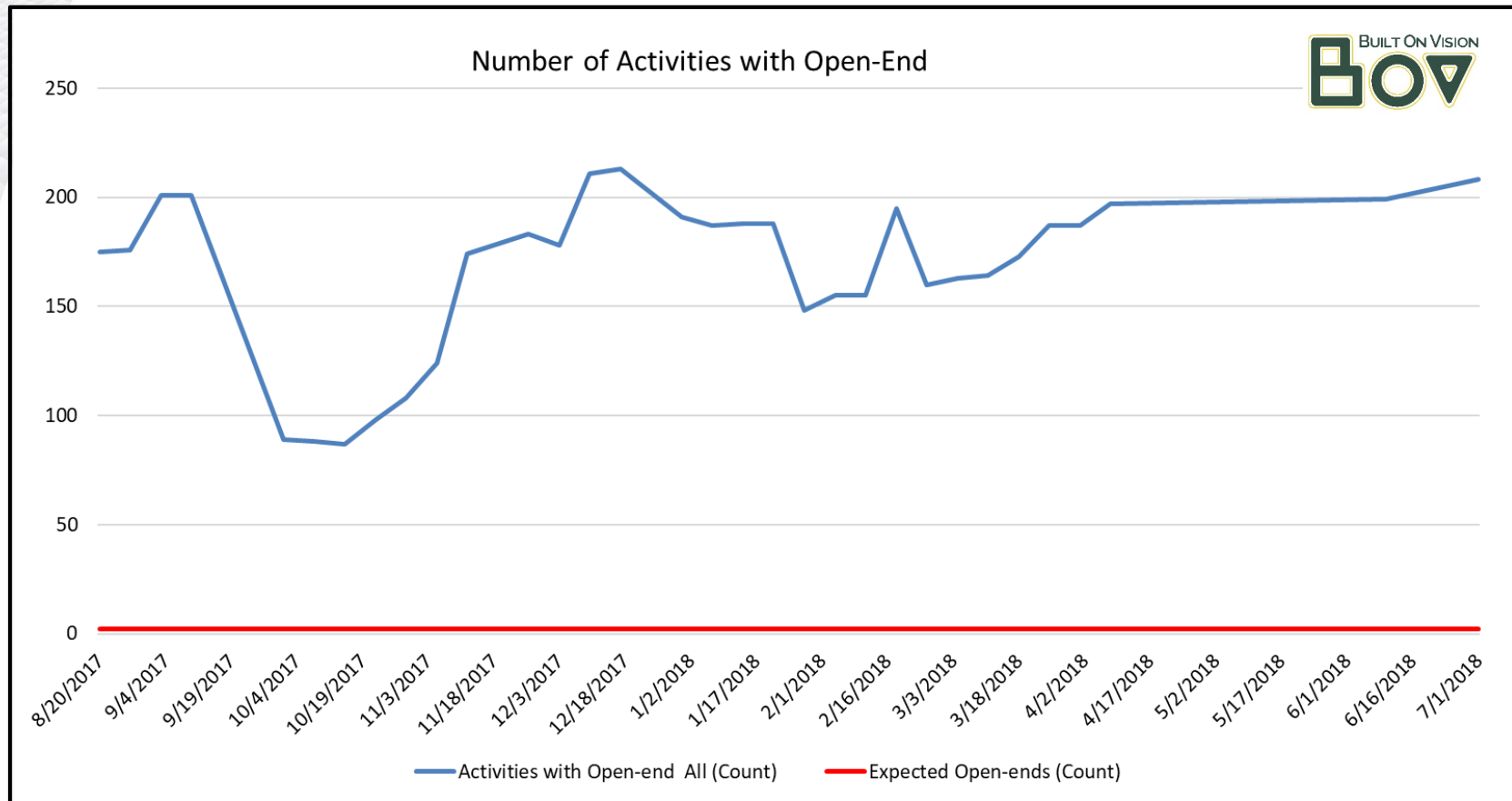
LINEAR GRAPHS



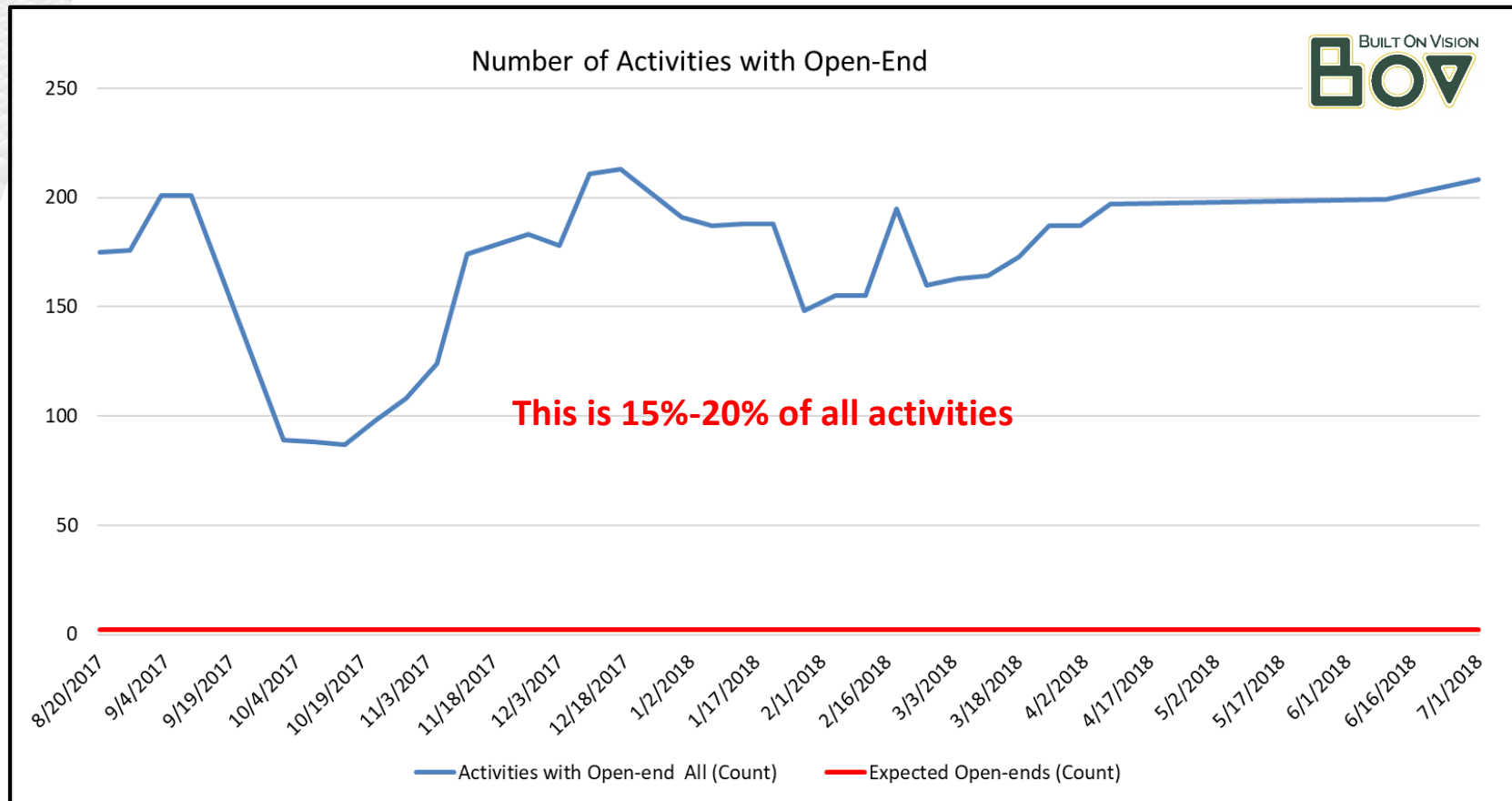
LINEAR GRAPHS



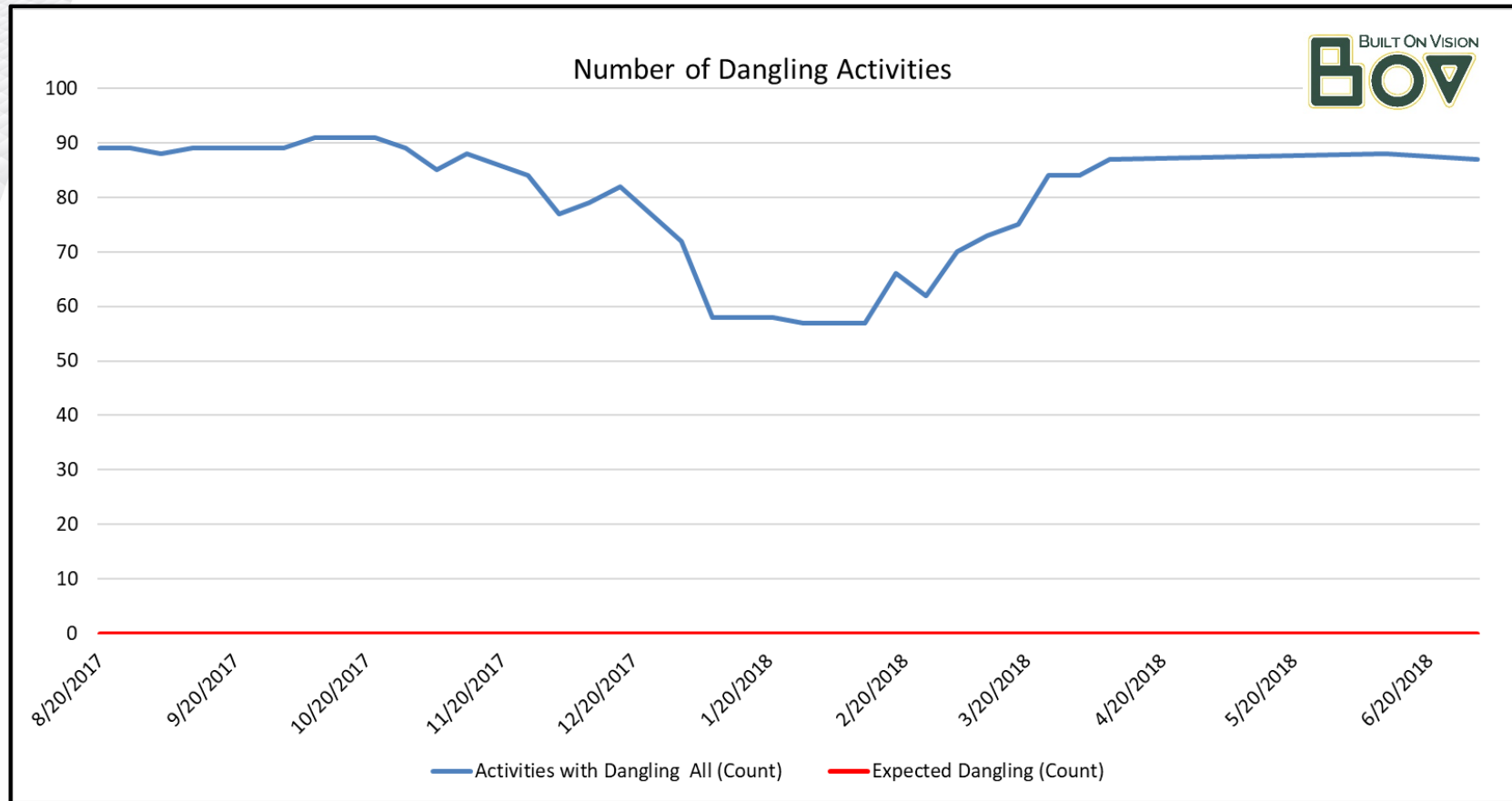
NUMBER OF ACTIVITIES WITH OPEN-END



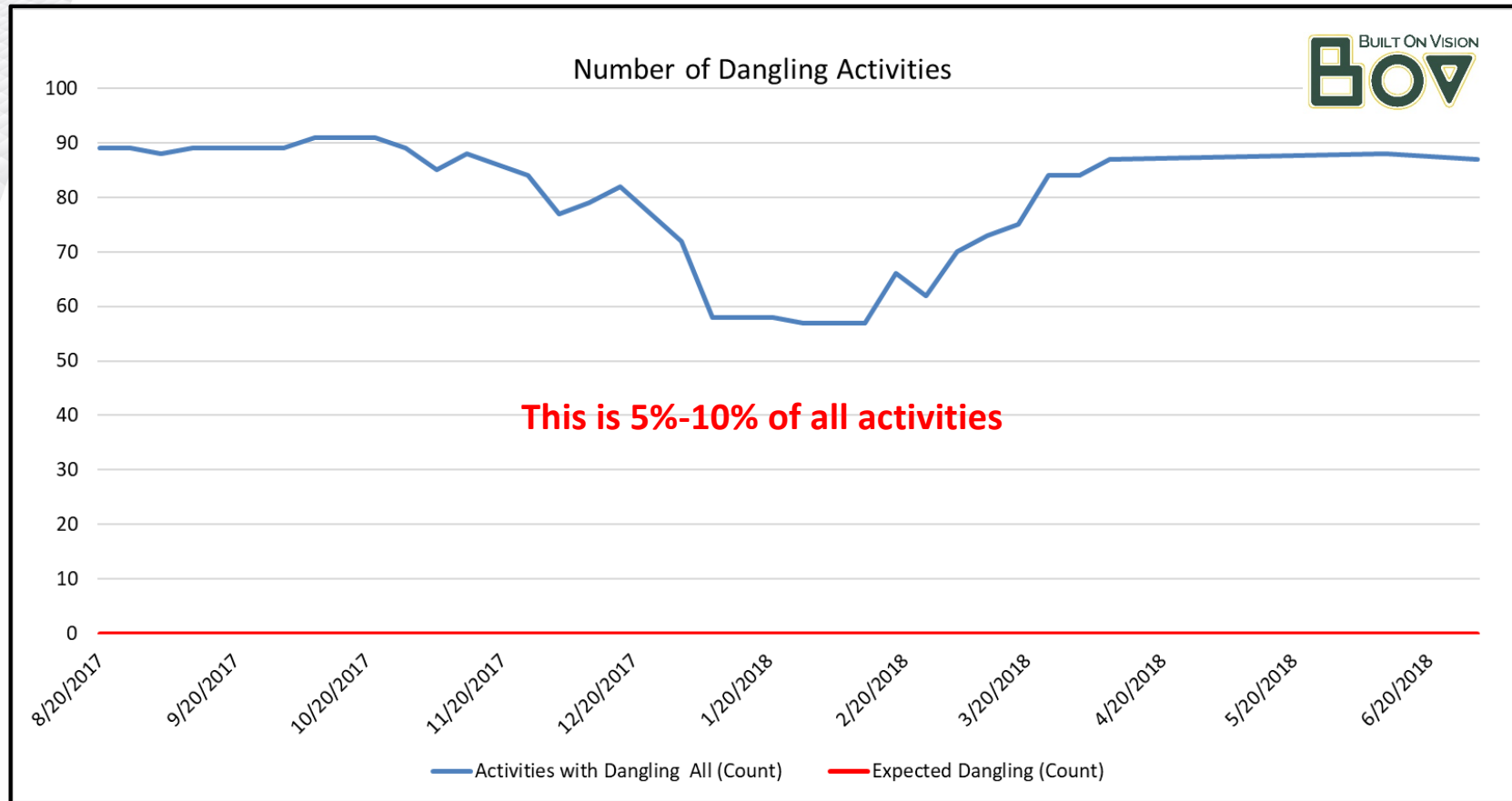
NUMBER OF ACTIVITIES WITH OPEN-END



NUMBER OF DANGLING ACTIVITIES

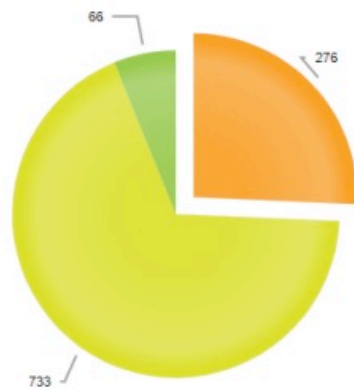


NUMBER OF DANGLING ACTIVITIES

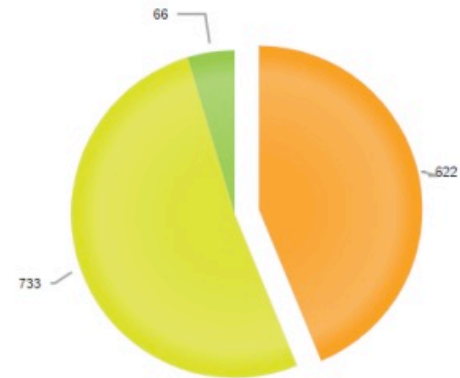


ACTIVITY CHURN

Project	
Source	
Target	
Source Total Activities	1,075
Target Total Activities	1,421
Source Activities Not In Target	276
Target Activities Not In Source	622
Common Activities	799
Unchanged Common Activities	66
Changed Common Activities	733
Changed/Added/Deleted Total	1,631
Changed/Added/Deleted Total % of Source	151.721%
Changed/Added/Deleted Total % of Target	114.778%



Source Activities not in Target Changed Activities Unchanged Activities

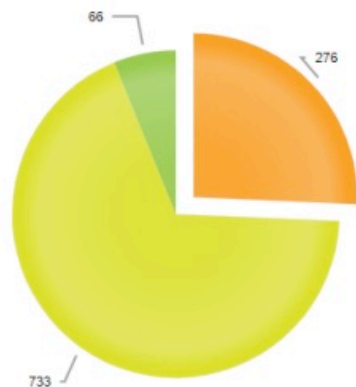


Target Activities not in Source Changed Activities Unchanged Activities

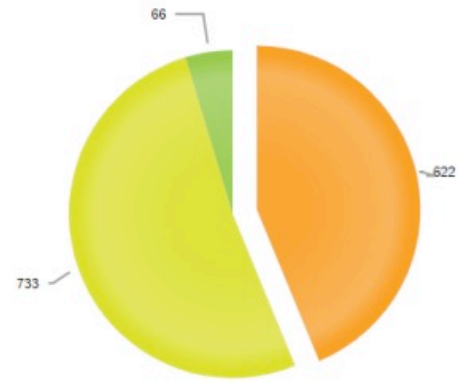


ACTIVITY CHURN

Project	
Source	
Target	
Source Total Activities	1,075
Target Total Activities	1,421
Source Activities Not In Target	276
Target Activities Not In Source	622
Common Activities	799
Unchanged Common Activities	66
Changed Common Activities	733
Changed/Added/Deleted Total	1,631
Changed/Added/Deleted Total % of Source	151.721%
Changed/Added/Deleted Total % of Target	114.778%



Source Activities not in Target Changed Activities Unchanged Activities



Target Activities not in Source Changed Activities Unchanged Activities



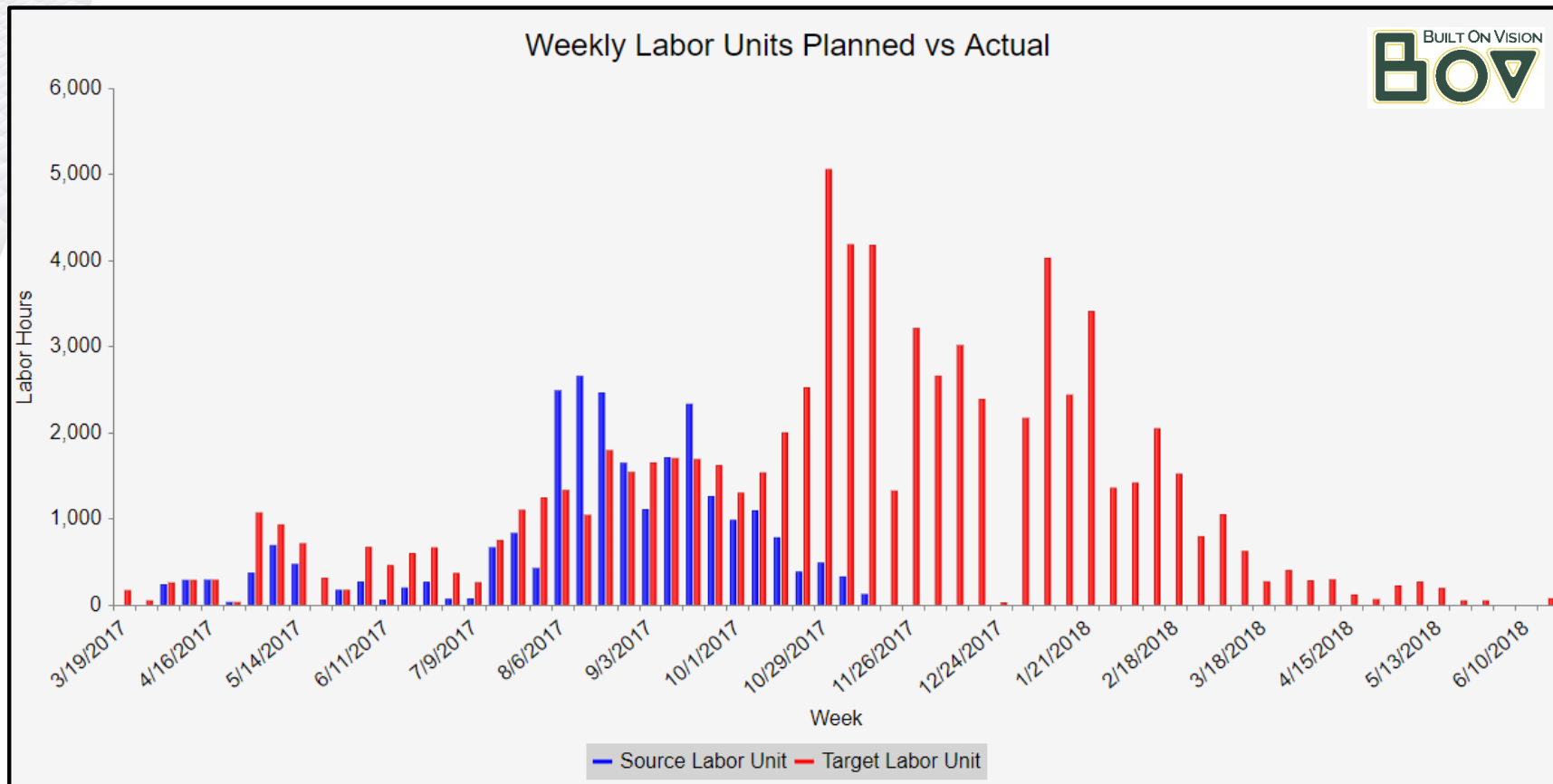
CHALLENGING PROJECTS



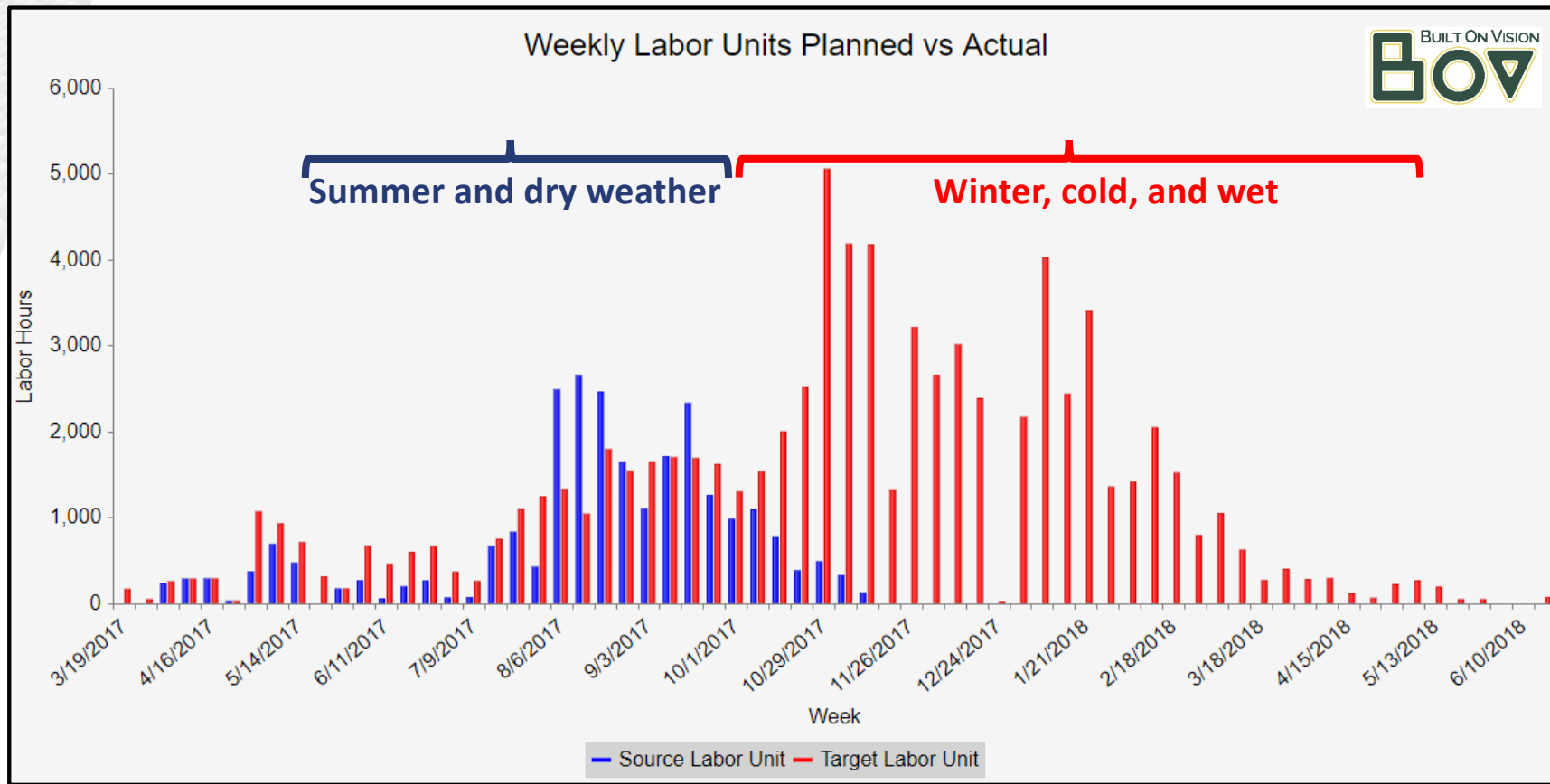
CHALLENGING PROJECTS



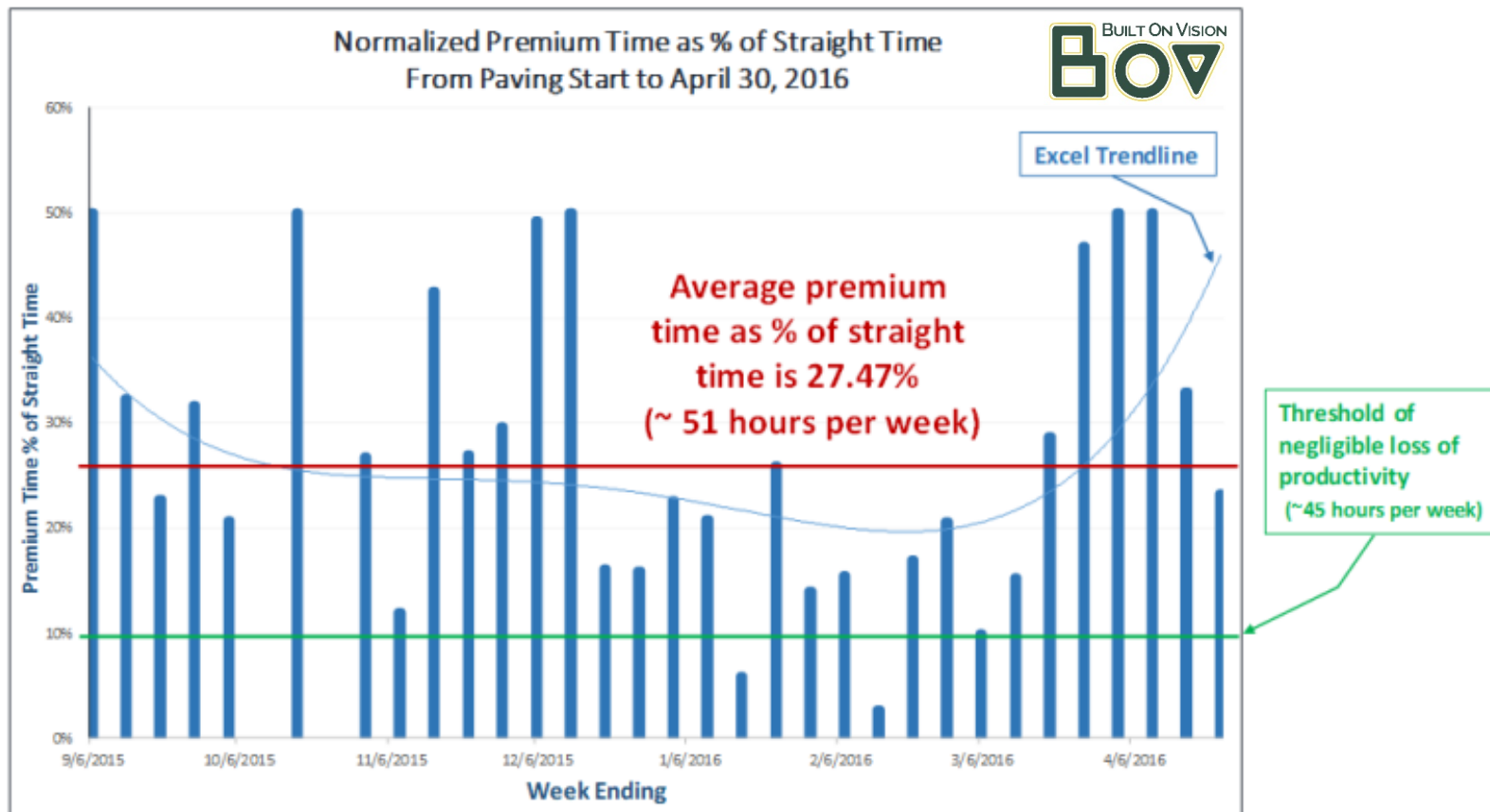
WEATHER IMPACT



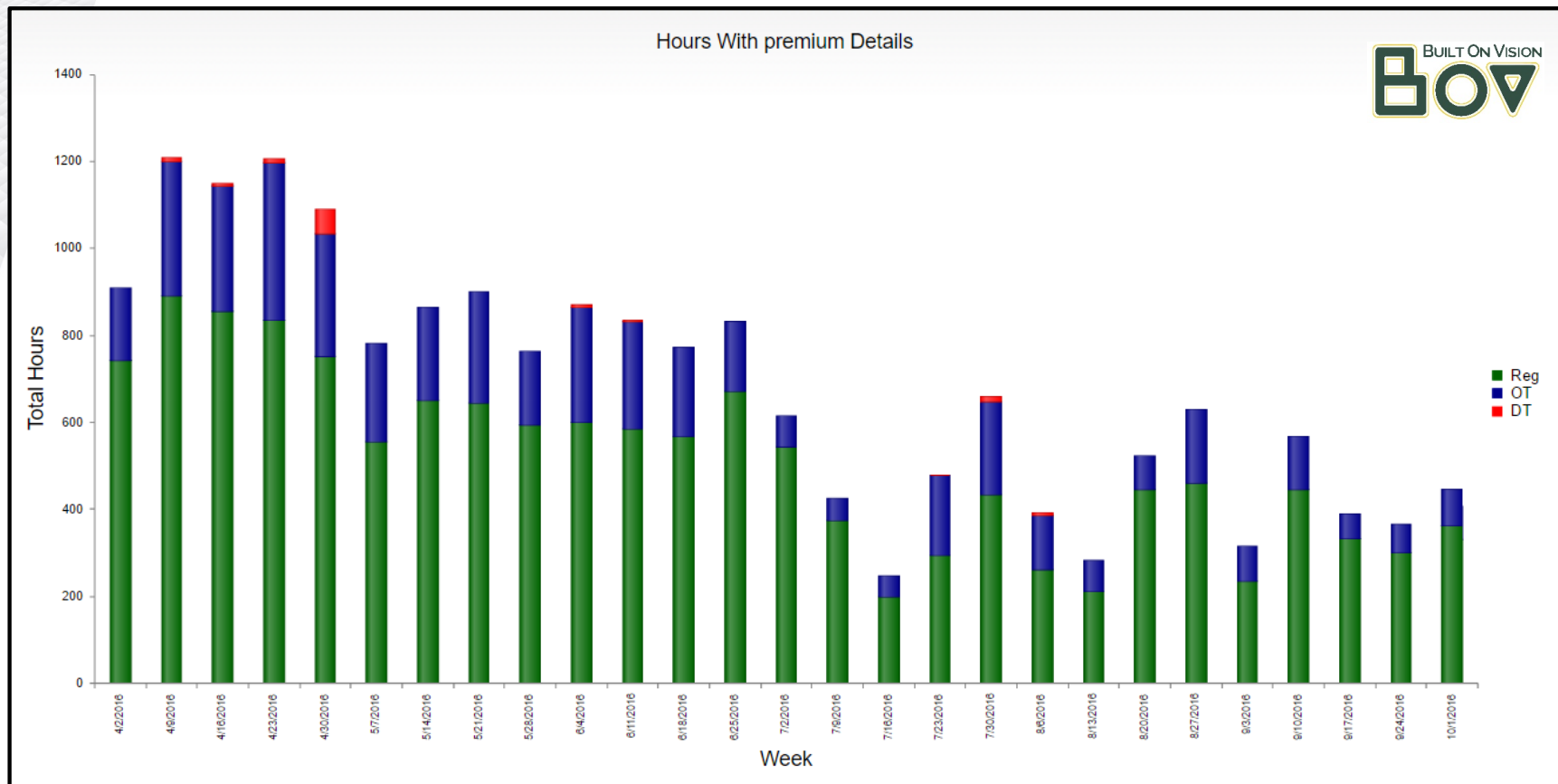
WEATHER IMPACT



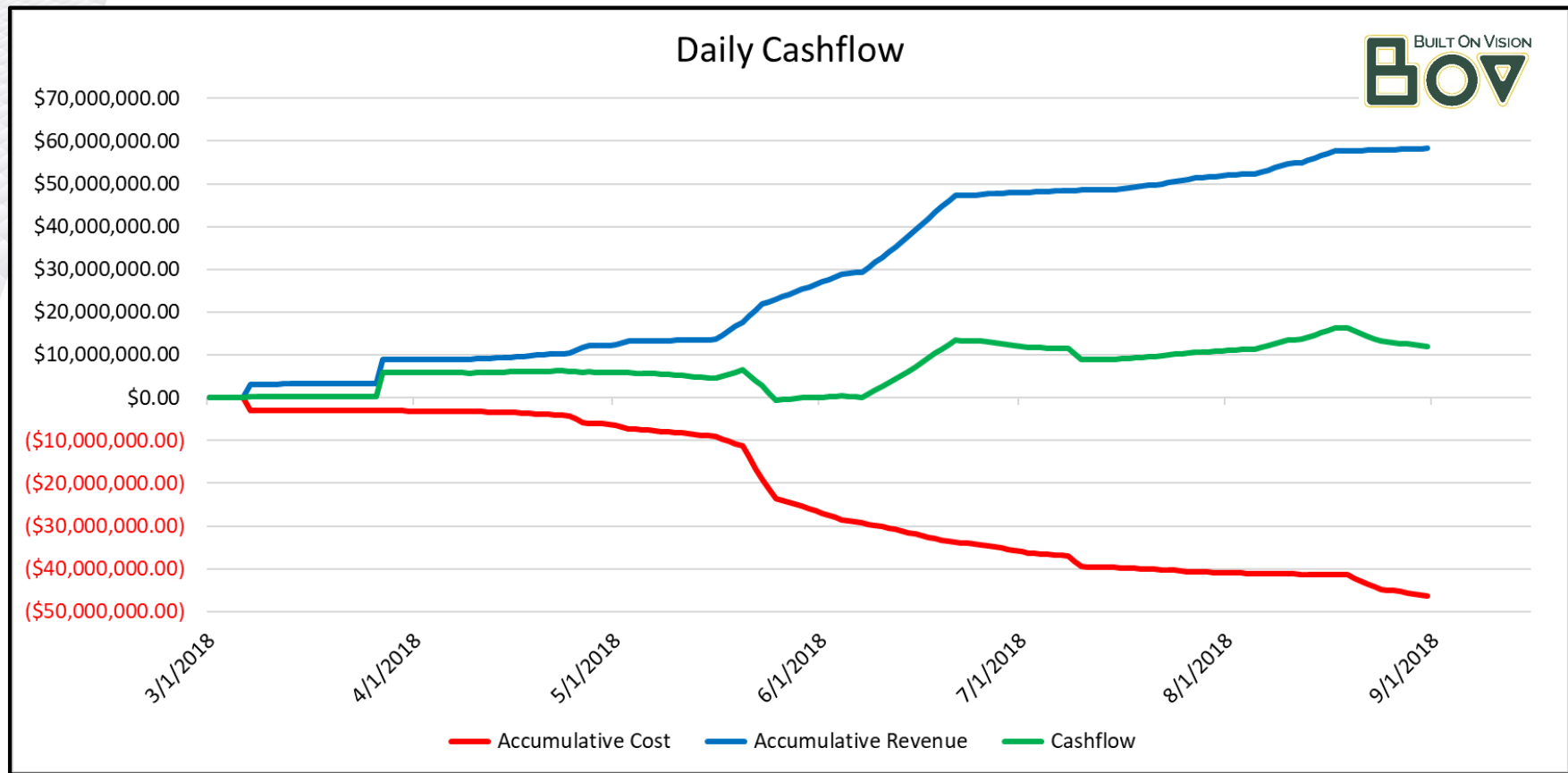
LABOR PRODUCTIVITY



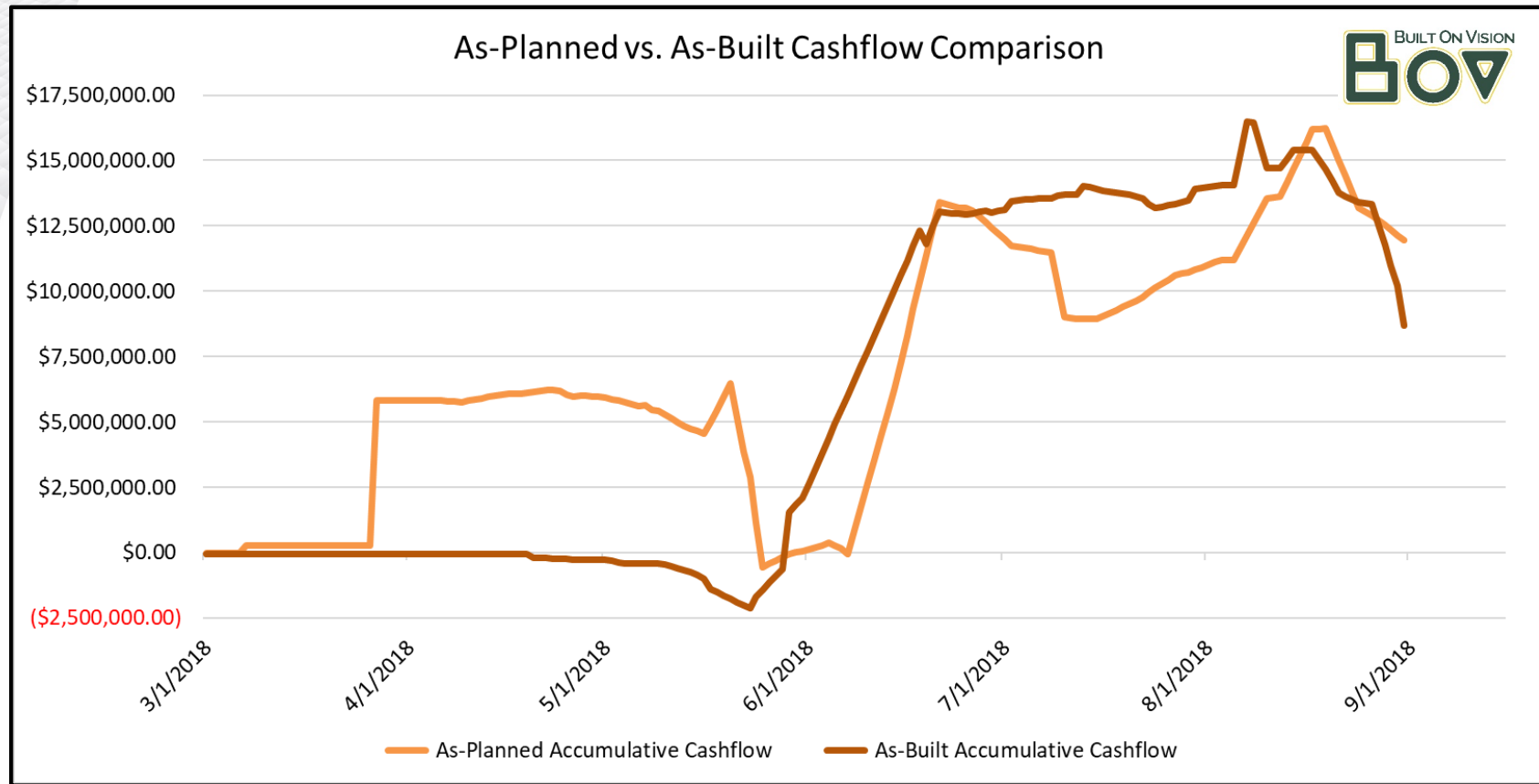
PREMIUM TIME ANALYSIS



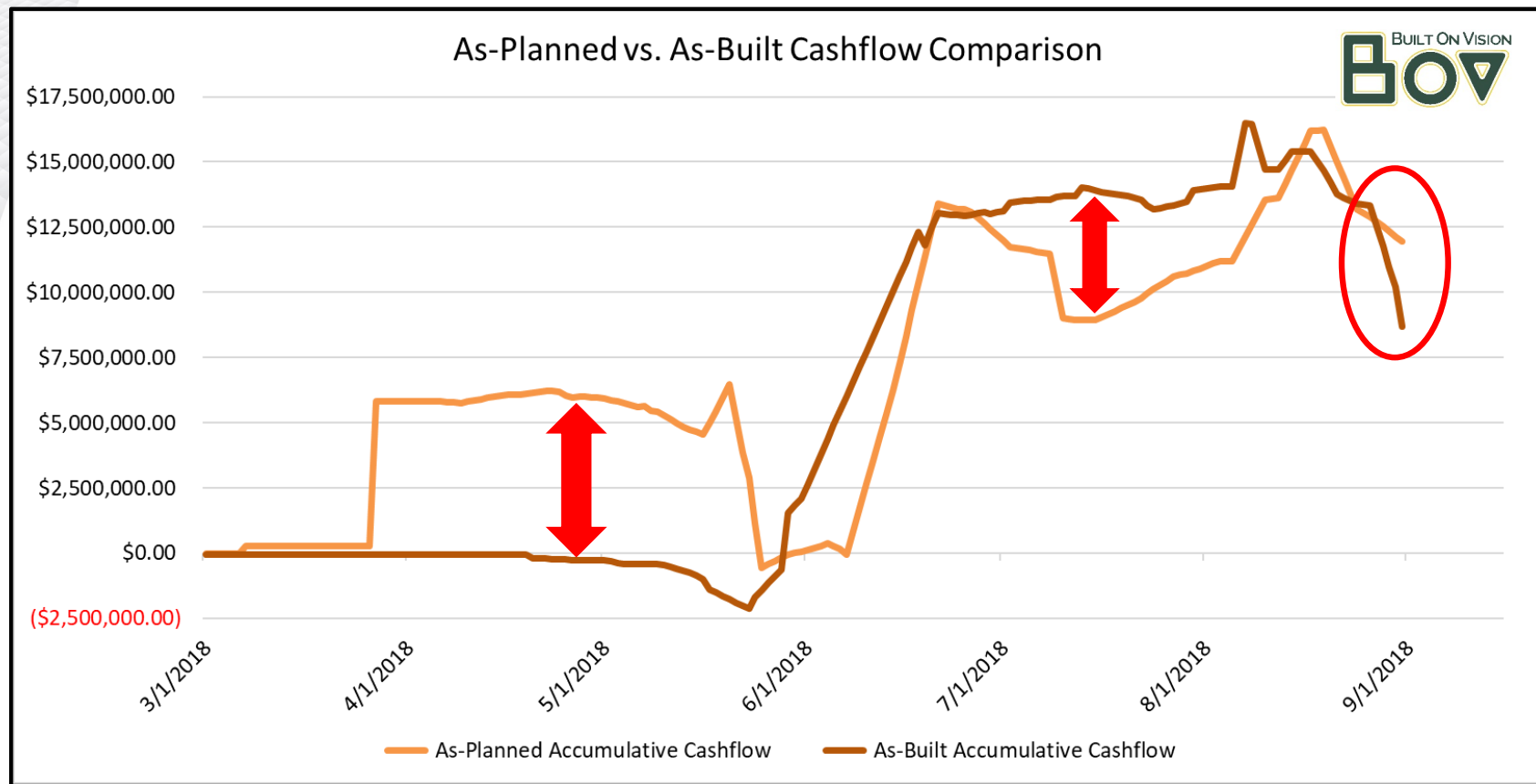
PROJECT CASHFLOW



CASHFLOW COMPARISON



CASHFLOW COMPARISON



COST STRUCTURE OF CLAIMS

TOTAL COST						NET PROFIT
DIRECT COST				OVERHEAD		
LABOR		EQUIPMENT	MATERIAL	DIRECT OVERHEAD	INDIRECT OVERHEAD	
DIRECT LABOR	PAYROLL BURDENS			GENERAL CONDITIONS	HOME OFFICE	
<ul style="list-style-type: none">• Craft Labor• Supervision	<ul style="list-style-type: none">• Fringe Benefits• Insurance & Taxes	<ul style="list-style-type: none">• Leased• Rented• Owned• Small Tools• Supervision	<ul style="list-style-type: none">• Direct Material• Sales Tax• Supplies	<ul style="list-style-type: none">• On-Site Staff• On-Site Facilities• Permits & Fees	<ul style="list-style-type: none">• G&A• Marketing• Interest	

CONTRACT
CHANGES

Add/Delete Costs – Lump Sum/Forward Price or T&M

Contractual Markup

EICHLEAY

Escalation/Standby

Extended Performance

DELAY

Lost Productivity

DISRUPTION

Lost Labor Productivity

C.O. Mgmt.

EXCESSIVE
CHANGES



BERKELEY ROUNDTABLE ON INTERNATIONAL CONSTRUCTION STUDIES, BRICS

Change and the Loss of
Productivity in
Construction: A Field Guide



Dr. William Ibbs
Caroline Vaughan

Version Date: January 27, 2012



The Ibbs Consulting Group

PRESENTATION AGENDA

- ◆ Construction Productivity
- ◆ Change's Impact on Productivity
- ◆ Introduce New ASCE Loss of Productivity Standard
- ◆ Illustrating Schedule's Impact on Productivity
- ◆ **Q & A**



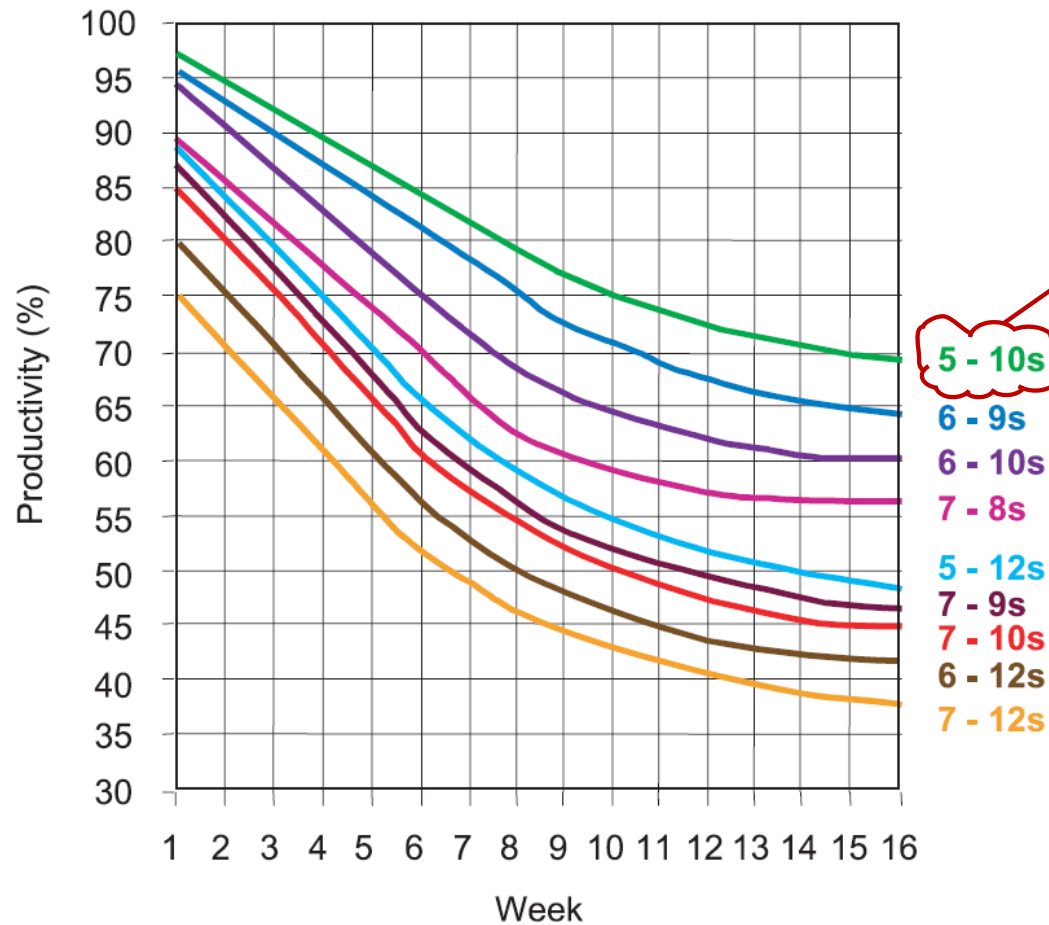
QUESTIONS?



EXTRA SLIDES



HANEIKO AND HENRY INDUSTRY-SPECIFIC STUDY



Average Loss of Productivity for 32 weeks is 25%

5 - 10s

6 - 9s

6 - 10s

7 - 8s

5 - 12s

7 - 9s

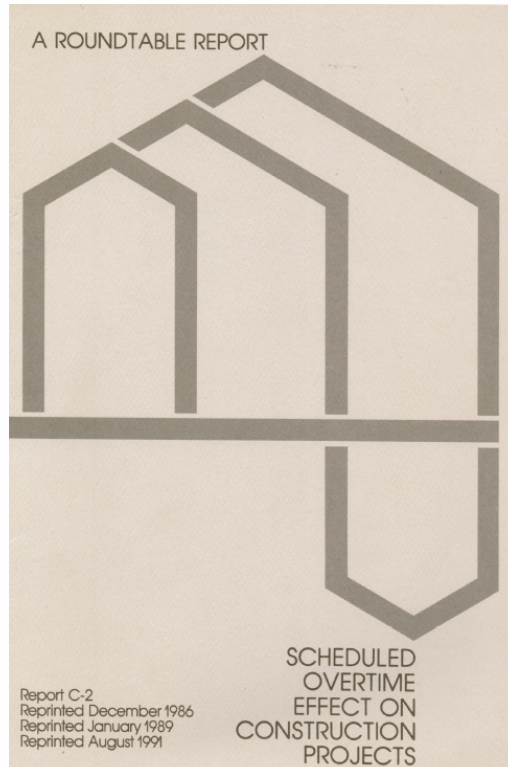
7 - 10s

6 - 12s

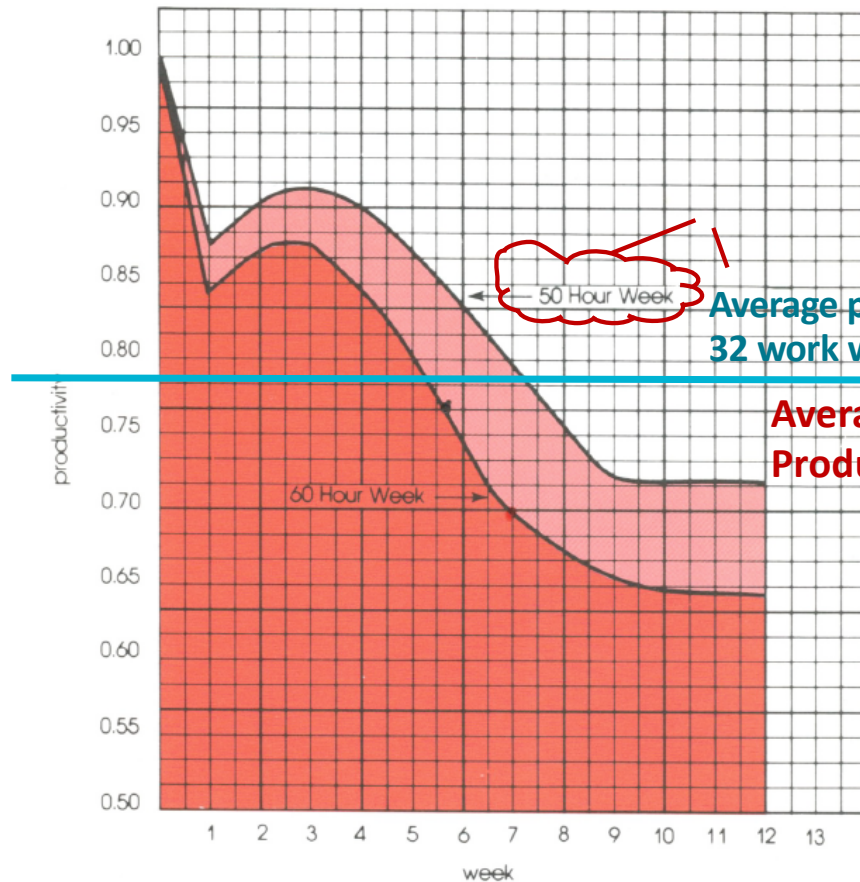
7 - 12s



BUSINESS ROUNDTABLE INDUSTRY STUDY



Cumulative Effect of Overtime on Productivity 50 and 60 Hour Workweeks



Average productivity for 32 work weeks ~ 77%

Average Loss of Productivity is 23%

